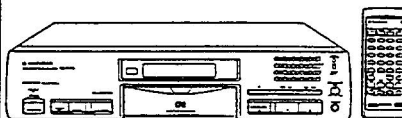


Service Manual

PIONEER®
The Art of Entertainment



COMPACT DISC PLAYER

PD-S602

PD-S602 HAS THE FOLLOWING:

Type	Power Requirement	Remarks
WEMXK	AC220 – 240V	
WBXK	AC220 – 240V	

- This manual is applicable to PD-S602/WEMXK and WBXK.

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1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.



WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.



NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols  (fast operating fuse) and/or  (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible  (fusible de type rapide) et/ou  (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

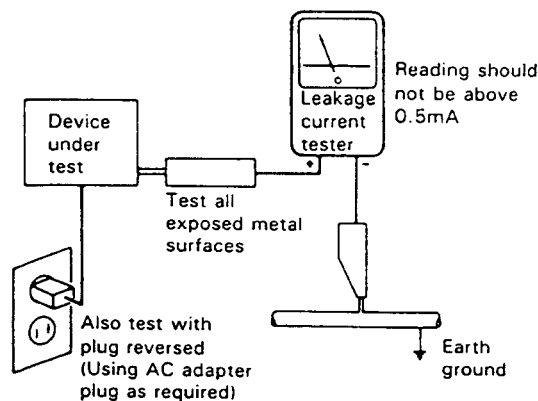
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual. The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

(FOR EUROPEAN MODEL ONLY)

VARO!

AVATTAESSA JA SUOJALUKITUS
OHITETTAESSA OLET ALTTIINA
NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.
ÄLÄ KATSO SÄTEESEEN.

ADVERSEL:

USYNLIG LASERSTRÅLING VED ÅBNING
NÅR SIKKERHEDSAFBRYDERE ER UDE AF
FUNKTION UNDGA UDSÆTTELSE FOR
STRÅLING.

VARNING!

OSYNLIG LASERSTRÅLNING NÅR DENNA
DEL ÄR ÖPPNAD OCH SPÄRREN
ÄR URKOPPLAD. BETRakta EJ STRÅLEN.



LASER
Kuva 1
Lasersäteilyn
varoituserkki

WARNING!

DEVICE INCLUDES LASER DIODE WHICH
EMITS INVISIBLE INFRARED RADIATION
WHICH IS DANGEROUS TO EYES. THERE IS
A WARNING SIGN ACCORDING TO PICTURE
1 INSIDE THE DEVICE CLOSE TO THE LASER
DIODE.



LASER
Picture 1
Warning sign for
laser radiation

IMPORTANT

THIS PIONEER APPARATUS CONTAINS
LASER OF CLASS 1.
SERVICING OPERATION OF THE APPARATUS
SHOULD BE DONE BY A SPECIALLY
INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS

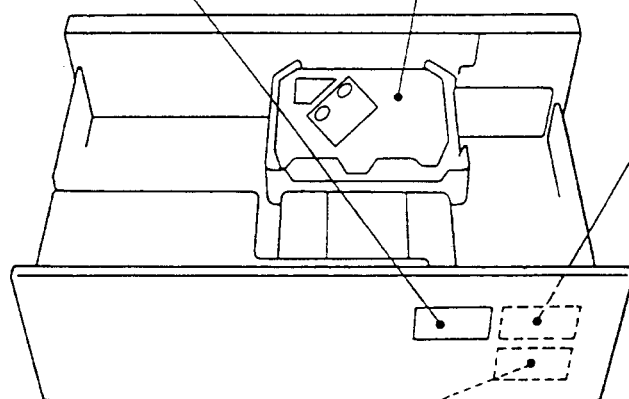
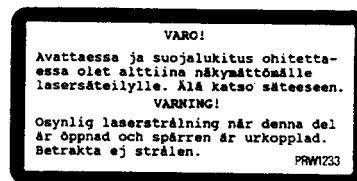
MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780-785 nm

LABEL CHECK

WBXK and WEMXK types



WEMXK type

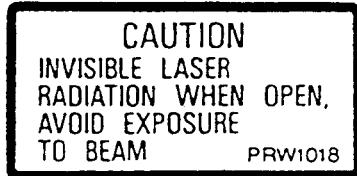


Additional Laser Caution

1. Laser Interlock Mechanism
The position of the switch (S601) for detecting loading completion is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S601) is not in CLMP terminal side (when the mechanism is not clamped and CLMP signal is high level). Thus, the interlock will no longer function if the switch (S601) is deliberately set to CLMP terminal side (if CLMP signal is low level).
In the test mode* the interlock mechanism will not function.
Laser diode oscillation will continue, if pin 1 of M51593FP (IC101) on the preamplifier board loaded on pickup assembly are connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).
2. When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.



WEMXK type



WBXK type

* Refer to page 26.

2. EXPLODED VIEWS, PACKING AND PARTS LIST

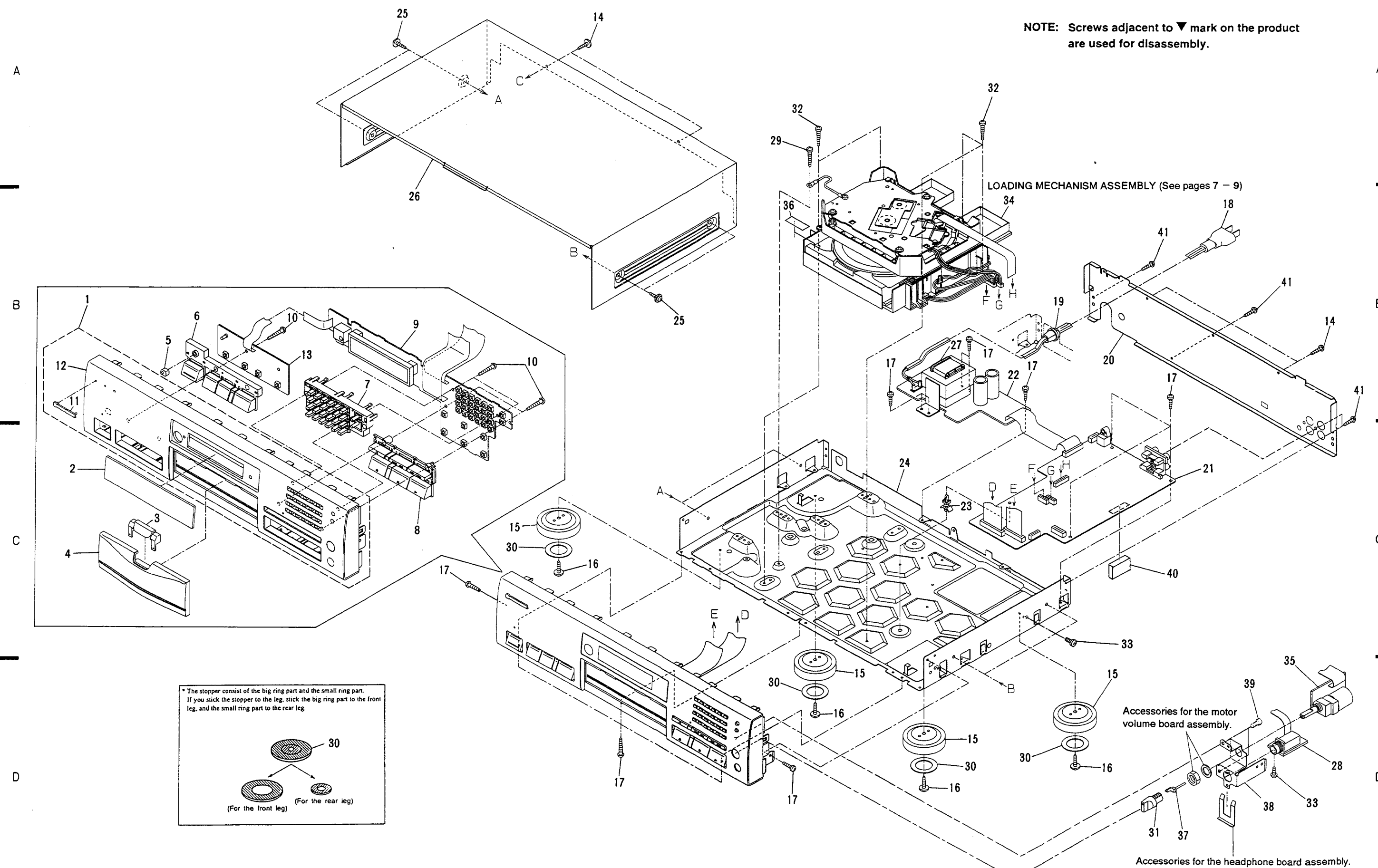
2.1 EXTERIOR

NOTES:

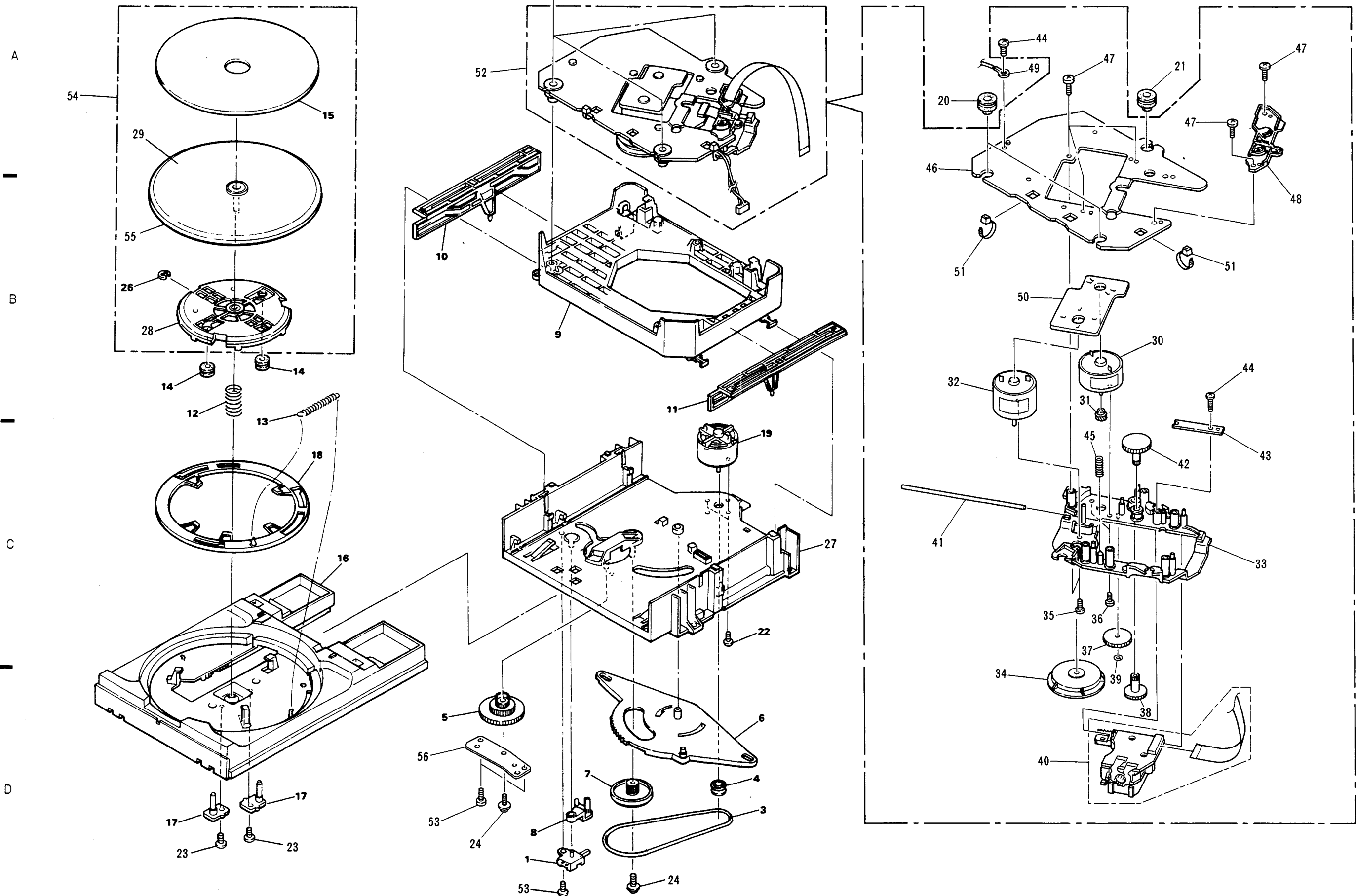
- Parts marked by “NSP” are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by “ \odot ” are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Function panel assembly	PEA1262		36	Caution label	PRW1244
	2	Display window	PAM1625		37	H. P. Lens	PNW2157
	3	Tray lens	PNW2242	NSP	38	Headphone angle	PNB1434
	4	Tray name plate	PNW2244		39	Screw	PPZ30P050FMC
	5	LED lens	PNW2019	NSP	40	Spacer A	PEB1228
	6	Power button	PAC1712		41	Screw	BBT30P080FCC
	7	26key	PAC1715				
	8	Function button	PAC1713				
	9	FUNCTION board assembly	PWZ2489				
	10	Screw	PPZ30P150FMC				
	11	PIONEER badge	PAM1608				
	12	Function panel	PNW2246				
NSP	13	SW board assembly	PWZ2490				
	14	Screw	BBZ30P080FCC				
	15	Insulator	PNW1263				
	16	Screw	IBZ30P100FCC				
	17	Screw	BBZ30P060FCC				
\triangle	18	AC power cord (WEMXK type)	PDG1003				
\triangle	18	AC power cord (WBXK type)	VDG1051				
\triangle	19	Strain relief	CM - 22B				
NSP	20	Rear base (WEMXK type)	PNA1925				
NSP	20	Rear base (WBXK type)	PNA1966				
\triangle	21	MAIN board assembly	PWZ2480				
\triangle	22	SERVO TRANS board assembly	PWZ2492				
NSP	23	PCB holder	PNW2100				
NSP	24	Under base	PNA1912				
	25	Screw	FBT40P080FZK				
	26	Bonnet	PYY1162				
\triangle	27	Power transformer	PTT1236				
NSP	28	HEADPHONE board assembly	PWZ2481				
	29	Screw	PDZ30P050FMC				
	30	Stopper	PNM1070				
	31	Knob C	RAC1608				
	32	Screw	BSZ30P070FMC				
	33	Screw	IBZ30P060FCC				
NSP	34	Loading mechanism assembly	PXA1509				
NSP	35	Motor VR board assembly	PWZ2482				



2.2 LOADING MECHANISM ASSEMBLY



Parts List

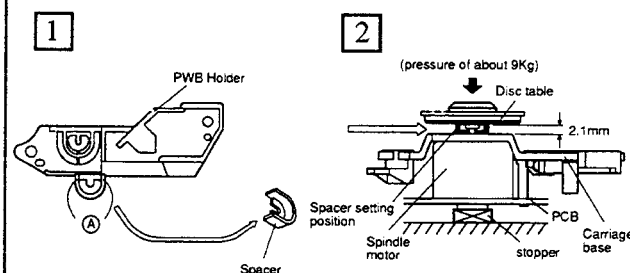
Mark	No.	Description	Part No.
	1	Lever switch (S601)	DSK1003
	2	Screw (steel)	PBA1027
	3	Rubber belt	PEB1186
	4	Motror pulley	PNW1634
	5	Drive gear	PNW1996
	6	Synchro lever	PNW2168
	7	Gear pulley	PNW1998
	8	SW head	PNW1999
	9	Float base	PNW2000
	10	Left cam	PNW2001
	11	Right cam	PNW2002
	12	Compression spring	PBH1120
	13	Tention spring	PBH1121
	14	Float (rubber)	PEB1014
	15	Table rubber sheet	PEB1181
	16	Tray	PNW2003
	17	Table guide	PNW2004
	18	Lock plate	PNW2005
	19	DC motor (LOADING)	PXM1010
	20	Rubber bush	PEB1031
	21	Rubber bush	PEB1170
	22	Screw	BMZ26P040FMC
	23	Screw	IPZ26P060FCU
	24	Screw	IPZ20P080FMC
	25	
NSP	26	Washer	YE20S
NSP	27	Loading base	PNW1995
NSP	28	Table bearing assembly	PXA1383
NSP	29	Turn table (AL)	PNR1035
	30	DC motor (CARRIAGE)	PXM1027
	31	Pinion gear	PNW2055
	32	DC motor assembly (SPINDLE) (with oil)	PEA1236
	33	Carriage base	PNW2058
	34	Disc table	PNW1067
	35	Screw	JFZ20P030FNI
	36	Screw	JFZ17P025FZK
	37	Gear 3	PNW2054
	38	Gear 2	PNW2053
	39	Washer	WT12D032D025
	40	Pickup assembly	PEA1179
	41	Guide bar	PLA1094
	42	Gear 1	PNW2052
NSP	43	Gear stopper	PNB1303
	44	Screw	BPZ20P060FMC
	45	Spring	PBH1132
NSP	46	Mechanism base	PNB1431
	47	Screw	BPZ20P100FMC
	48	PWB holder	PNW2057
NSP	49	Earth lead unit	XDF - 503
NSP	50	Mechanism board assembly	PWX1192

Mark	No.	Description	Part No.
NSP	51	Cord clamber	PEC - 107
NSP	52	Servo mechanism assembly	PXA1479
	53	Screw	BPZ26P060FMC
	54	Turn table assembly	PEA1165
NSP	55	Table base assembly	PXA1382
	56	Shaft holder	PNB1382

•How to install the disc table

1 Use nipper or other tool to cut the two sections marked **A** figure **1**. Then remove the spacer.

2 While supporting the spindle motor shaft with the stopper, put spacer on top of the motor base and stick the disc table on top (takes about 9kg pressure). Take off the spacer.

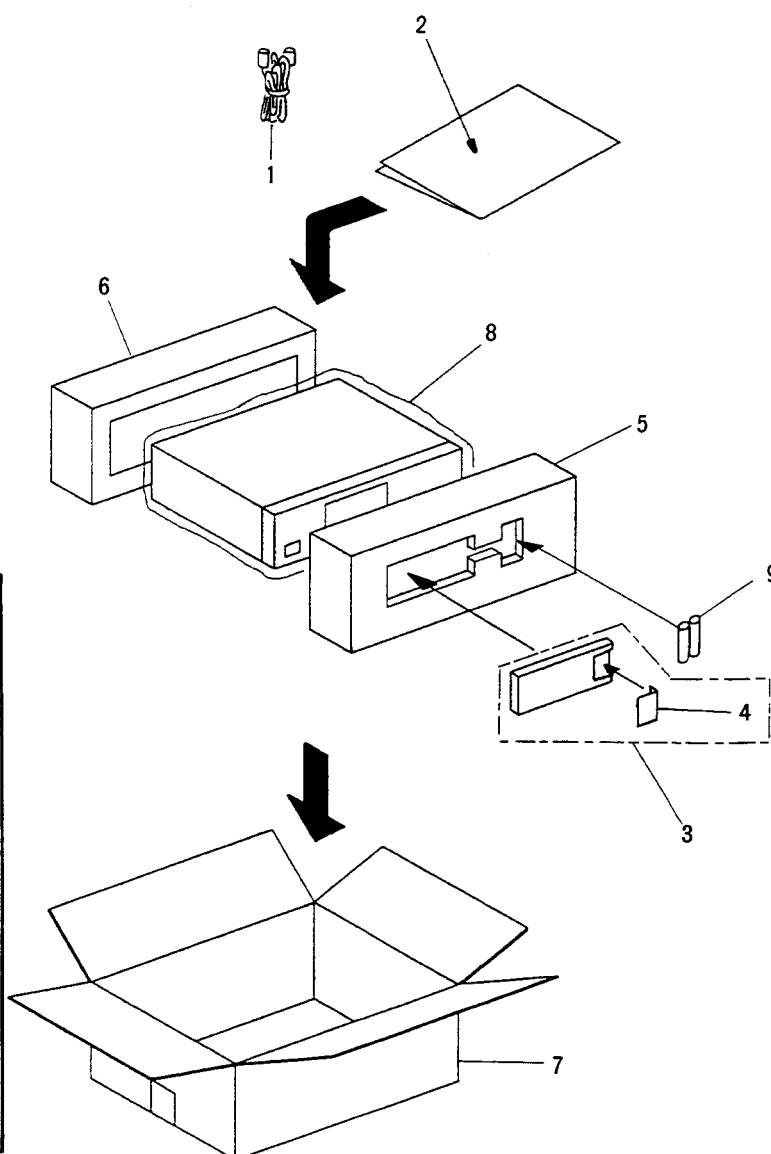


2.3 PACKING

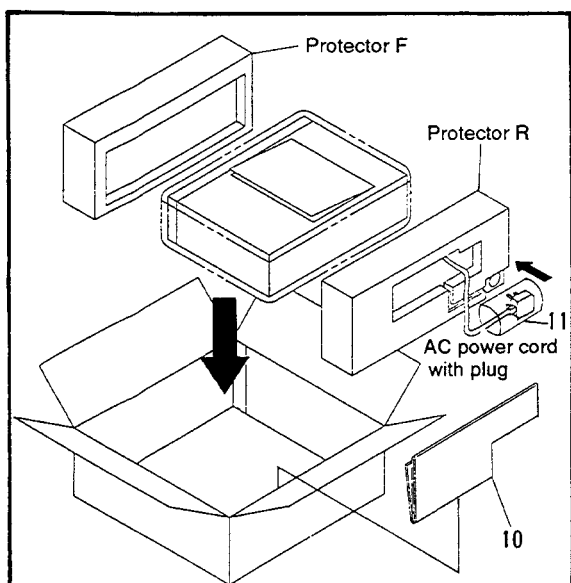
Parts List

Mark	No.	Description	Part No.
	1	Cord with pin plug	PDE1109
	2	Operating instructions (WEMXK type) (English/French/German/Italian /Dutch/Swedish/Spanish/Portuguese)	PRE1173
	2	Operating instructions (WBXK type) (English)	PRB1191
	3	Remote control unit	PWW1060
	4	Battery lid	PZN1001
	5	Protector F	PHA1237
	6	Protector R (WEMXK type)	PHA1261
	6	Protector R (WBXK type)	PHA1259
	7	CD packing case (WEMXK type)	PHG1873
	7	CD packing case (WBXK type)	PHG1933
	8	Sheet	Z23 - 007
NSP	9	Battery (R03, AAA)	VEM - 022
	10	Spacer (WBXK type only)	PHC1078
	11	Vinyl bag (WBXK type only)	Z21 - 013

● For WEMXK type



● For WBXK type



3. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by "⊙" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

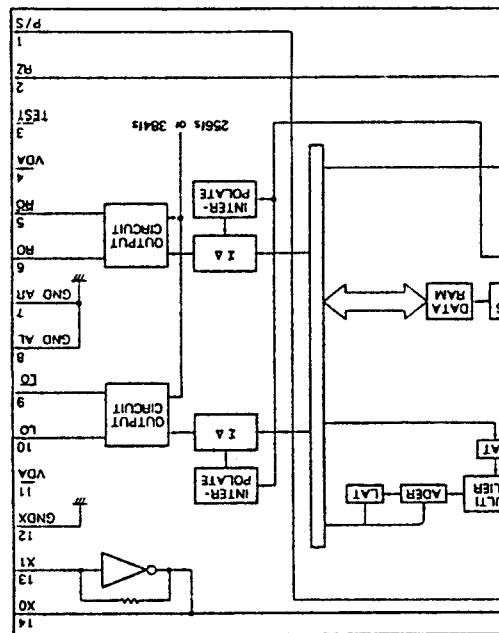
Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

560 Ω \rightarrow $56 \times 10^1 \rightarrow 561$ RD1/8PM $\begin{bmatrix} 5 & 6 & 1 \end{bmatrix}$ J
47k Ω \rightarrow $47 \times 10^3 \rightarrow 473$ RD1/4PS $\begin{bmatrix} 4 & 7 & 3 \end{bmatrix}$ J
0.5 Ω \rightarrow 0R5 RN2H $\begin{bmatrix} 0 & R & 5 \end{bmatrix}$ K
1 Ω \rightarrow 010 RS1P $\begin{bmatrix} 0 & 1 & 0 \end{bmatrix}$ K

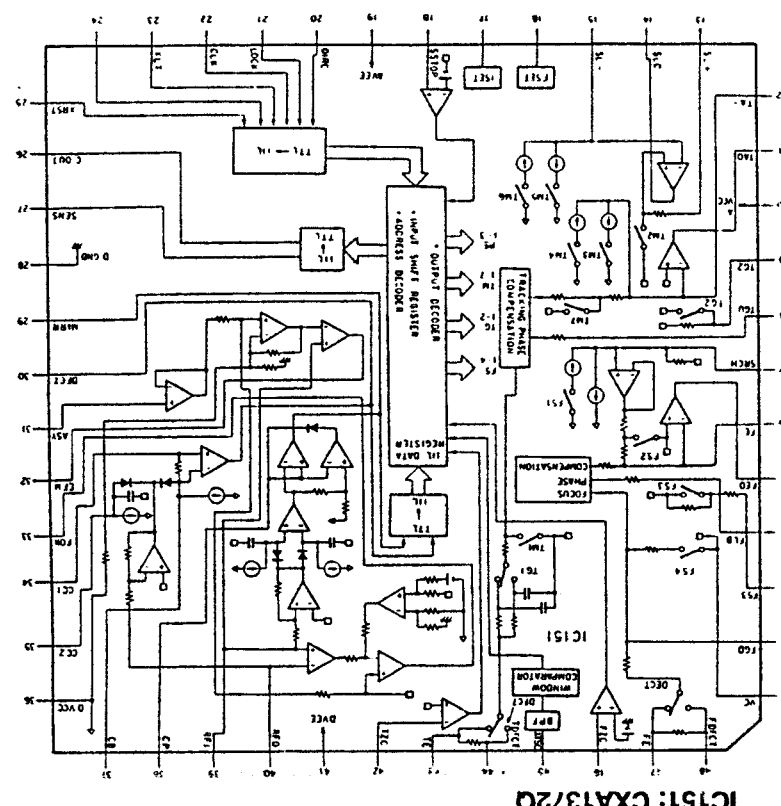
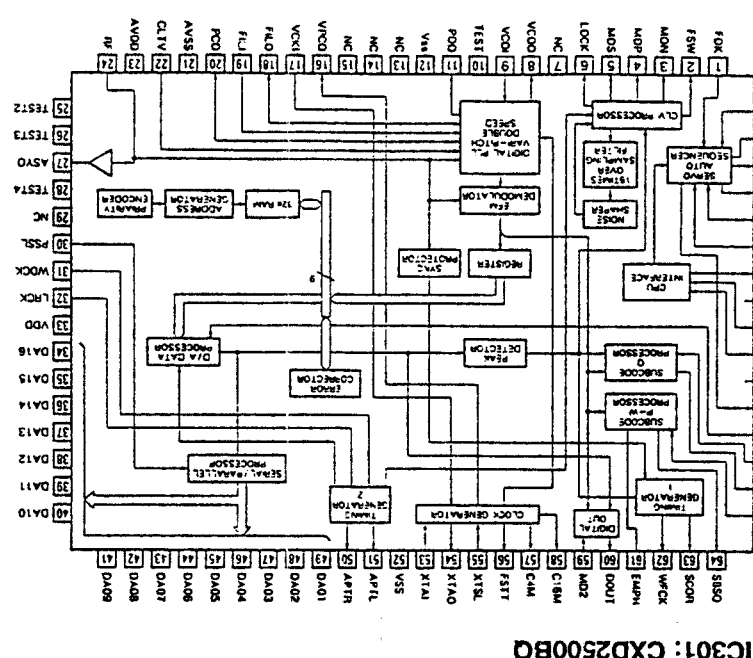
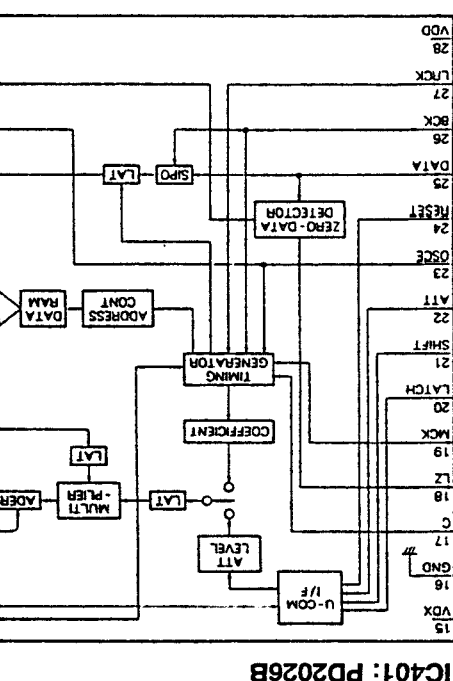
Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω \rightarrow $562 \times 10^1 \rightarrow 5621$ RN1/4PC $\begin{bmatrix} 5 & 6 & 2 & 1 \end{bmatrix}$ F

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES				C211, C212, C216, C217		CEAS330M16	
NSP Δ	MOTHER BOARD ASSEMBLY	PWM1761		C433, C434		CEAS470M50	
Δ	MAIN BOARD ASSEMBLY	PWZ2480		C302, C322, C351		CEAS471M6R3	
NSP	HEADPHONE BOARD ASSEMBLY	PWZ2481		C160, C162, C451, C452		CEAS4R7M50	
NSP	MOTOR VR BOARD ASSEMBLY	PWZ2482		C309		CEASR47M50	
NSP Δ	SUB BOARD ASSEMBLY	PWX1275		C413-C416		CFTXA104J50	
Δ	FUNCTION BOARD ASSEMBLY	PWZ2489		C441-C444		CFTXA152J50	
NSP	SW BOARD ASSEMBLY	PWZ2490		C406, C407		CFTXA471J50	
Δ	SERVO TRANS BOARD ASSEMBLY	PWZ2492		C152, C161, C321		CFTYA104J50	
NSP	MECHANISM BOARD ASSEMBLY	PWX1192		C157, C164, C169, C308		CGCYX103K25	
MAIN BOARD ASSEMBLY				C158, C159, C163, C230, C301		CGCYX104K25	
SEMICONDUCTORS				C156, C168		CGCYX333K25	
	IC151	CXA1372Q		C307, C354		CGCYX473K25	
	IC301	CXD2500BQ		C306		CKCYB152K50	
Δ	IC201, IC202	LA6520		C155		CKCYB182K50	
	IC421	LM2940CT-5.0		C218		CKCYB272K50	
	IC406	M5218AP		C170		CKCYB332K50	
	IC405	NJM5532DD		C171, C172		CKCYB472K50	
	IC401	PD2026B		C167, C205, C210, C215, C219, C303, C352, C353, C461		CKCYF103Z50	
	IC351	PD4457A		RESISTORS			
	Q391	2SC1740S		VR151, VR152 (22K)		RCP1046	
	Q403, Q404, Q453, Q454	2SD2144S		OTHER RESISTORS		RD1/6PM $\begin{bmatrix} \square & \square & \square & \square \end{bmatrix}$ J	
	Q451, Q452	DTA124ES		OTHERS			
	Q322, Q405, Q455, Q456	DTC124ES		CN131 CONNECTOR (12P)		12FM-1.0BT	
	D218, D351, D395-D397, D451-D454	1SS254		JA393 MINI JACK		PKN1005	
COILS				JA301 OPTICAL OUTPUT JACK		TOTX178	
	L301, L321, L395, L396, L415-L417	LAU010K		PIN JACK (4P)		DKB1016	
CAPACITORS				X401 CRYSTAL RESONATOR (16.9344MHz)		PSS1008	
	C435-C438	CCCCH050C50		X351 CERAMIC RESONATOR (4.19MHz)		VSS1014	
	C403	CCCCH120J50		HEADPHONE BOARD ASSEMBLY			
	C404	CCCCH220J50		COILS			
	C429, C430	CCCCH390J50		L501-L503		LAU010K	
	C151, C153	CEAS101M10		CAPACITORS			
	C431, C432	CEAS101M25		C501, C502		CKCYF103Z50	
	C405	CEAS102M16					



Mark	No.	Description	Part No.
	C503		CKCYF473Z50
OTHERS			
	JA501 HEADPHONE JACK		PKN1001
MOTOR VOLUME BOARD ASSEMBLY			
CAPACITORS			
	C510		CKPUYF103Z25
RESISTORS			
	VR501 (20KB)		PCS1010
FUNCTION BOARD ASSEMBLY			
SEMICONDUCTORS			
	D701-D710		1SS254
SWITCHES			
	S701-S704, S706, S708, S709, S712-S725, S728-S738		PSG1006
COILS			
	L701, L702		LAU010K
RESISTORS			
	ALL RESISTORS		RD1/6PM $\begin{bmatrix} \square & \square & \square & \square \end{bmatrix}$ J
OTHERS			
	V701 FL INDICATOR TUBE		PEL1073
	REMOTE SENSOR		SBX1610
SW BOARD ASSEMBLY			
SEMICONDUCTORS			
	D751		PCX1019
SWITCHES			
	S751-S754		PSG1006
SERVO TRANS BOARD ASSEMBLY			
SEMICONDUCTORS			
Δ	IC31		ICP-N10
Δ	IC22		NJM79L05A
Δ	IC20		PQ05RR12
Δ	D11-D14, D52		11ES2
	D54		MTZJ18B/C
CAPACITORS			
	C52		CEAS101M35
	C27, C28		CEAS471M6R3
	C25, C26		CEAS472M16
	C11-C13, C15, C16		CKCYF103Z50
RESISTORS			
	ALL RESISTORS		RD1/6PM $\begin{bmatrix} \square & \square & \square & \square \end{bmatrix}$ J
OTHERS			
Δ	TERMINAL		RKC-061
MECHANISM BOARD ASSEMBLY			
SWITCHES			
	S610		DSG1016




PD-S602

4. SCHEMATIC AND PCB CONNECTION DIAGRAMS

Note:

Type 4

1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".
2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.
3. RESISTORS:
Unit: k: $k\Omega$, M: $M\Omega$, or Ω unless otherwise noted.
Rated power: 1/4W, 1/6W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$, (M): $\pm 20\%$ or $\pm 5\%$ unless otherwise noted.
4. CAPACITORS:
Unit: p: pF or μ F unless otherwise noted.
Ratings: capacitor (μ F)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.
5. COILS:
Unit: m: mH or μ H unless otherwise noted.
6. VOLTAGE AND CURRENT:
 : DC voltage (V) in PLAY mode unless otherwise noted.
 \oplus mA or $-$ mA: DC current in PLAY mode unless otherwise noted.
Value in () is DC current in STOP mode.
7. OTHERS:
 - \rightarrow : Signal route.
 - \odot : Adjusting point.
 - ∇ : Measurement point.
 - The Δ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

- 8. SWITCHES** (Underline indicates switch position):

FUNCTION BOARD ASSEMBLY

- ```

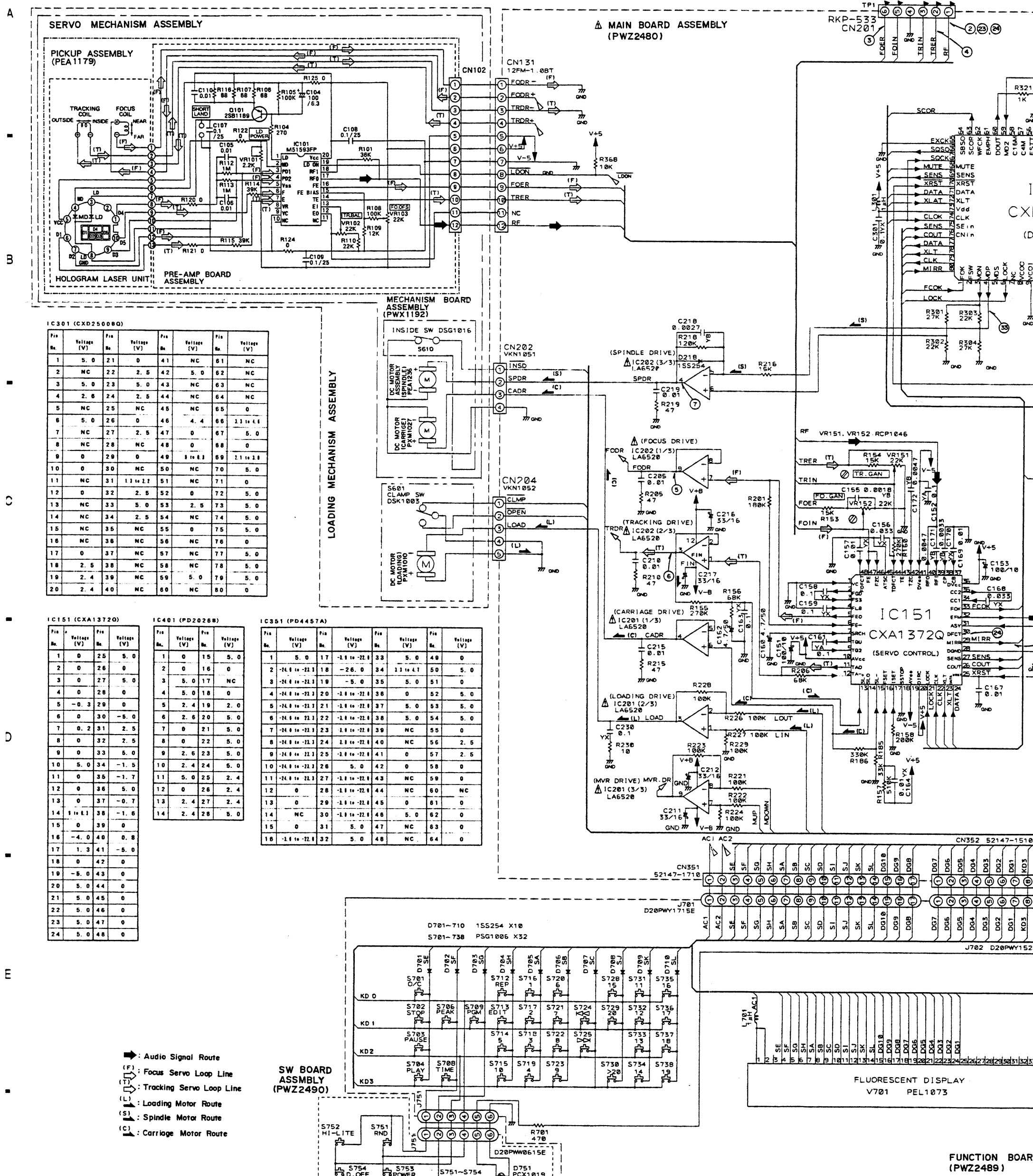
S701 : O/C
S702 : STOP
S703 : PAUSE
S704 : PLAY
S706 : PEAK
S708 : TIME
S709 : PGM
S712 : REP
S713 : EDIT
S714 : 5
S715 : 10
S716 : 1
S717 : 2
S718 : 3
S719 : 4
S720 : 6
S721 : 7
S722 : 8
S723 : 9
S724 : ⏮
S725 : ⏭
S728 : 15
S729 : 20
S730 : > 20
S731 : 11
S732 : 12
S733 : 13
S734 : 14
S735 : 16
S736 : 17
S737 : 18
S738 : 19

```

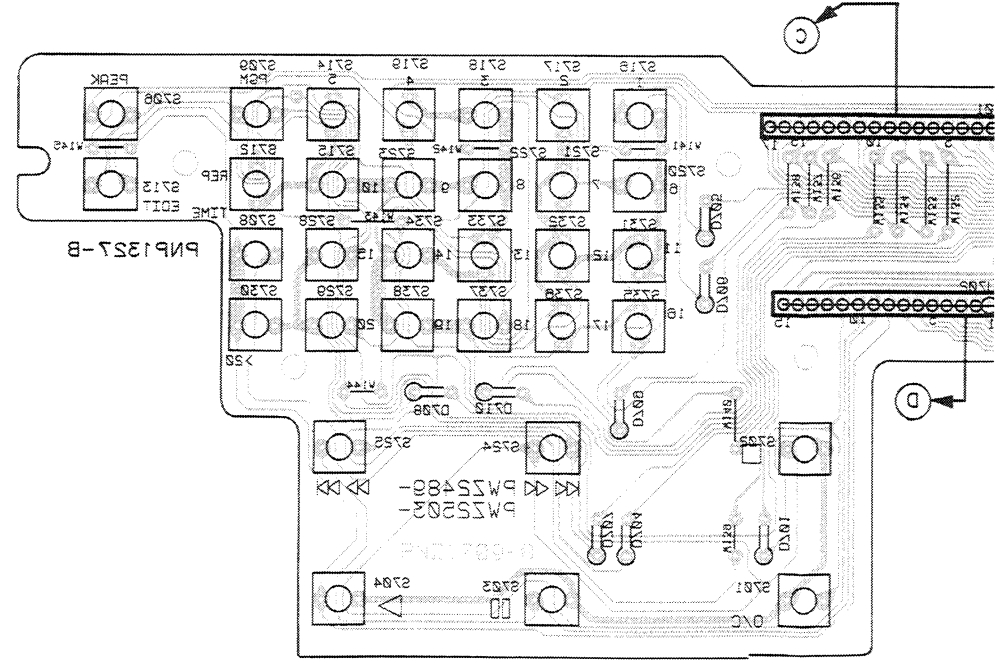
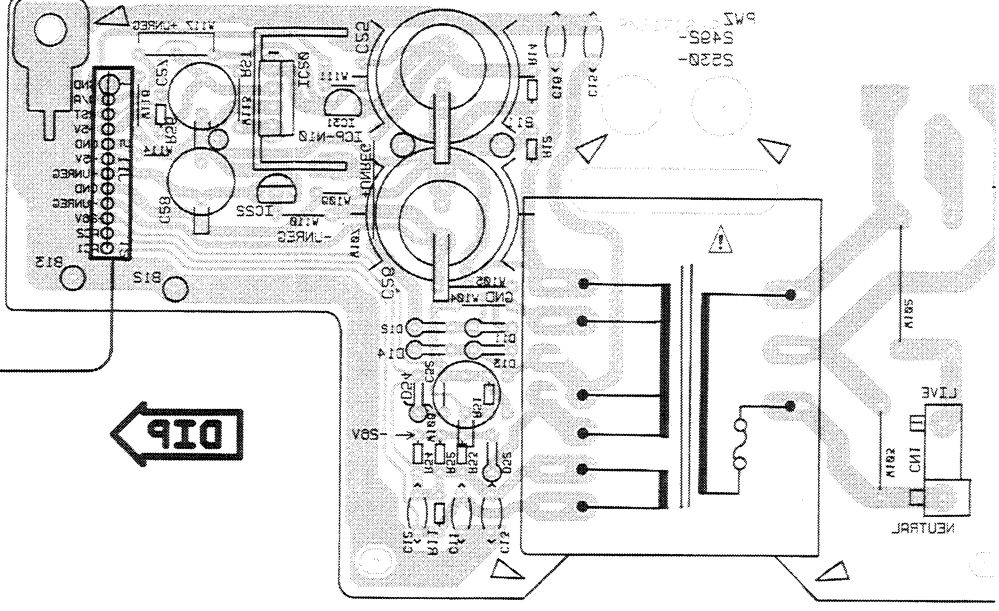
SW BOARD ASSEMBLY

- ```
S751 : RND
S752 : HI - LITE
S753 : POWER
S754 : D. OFF
```

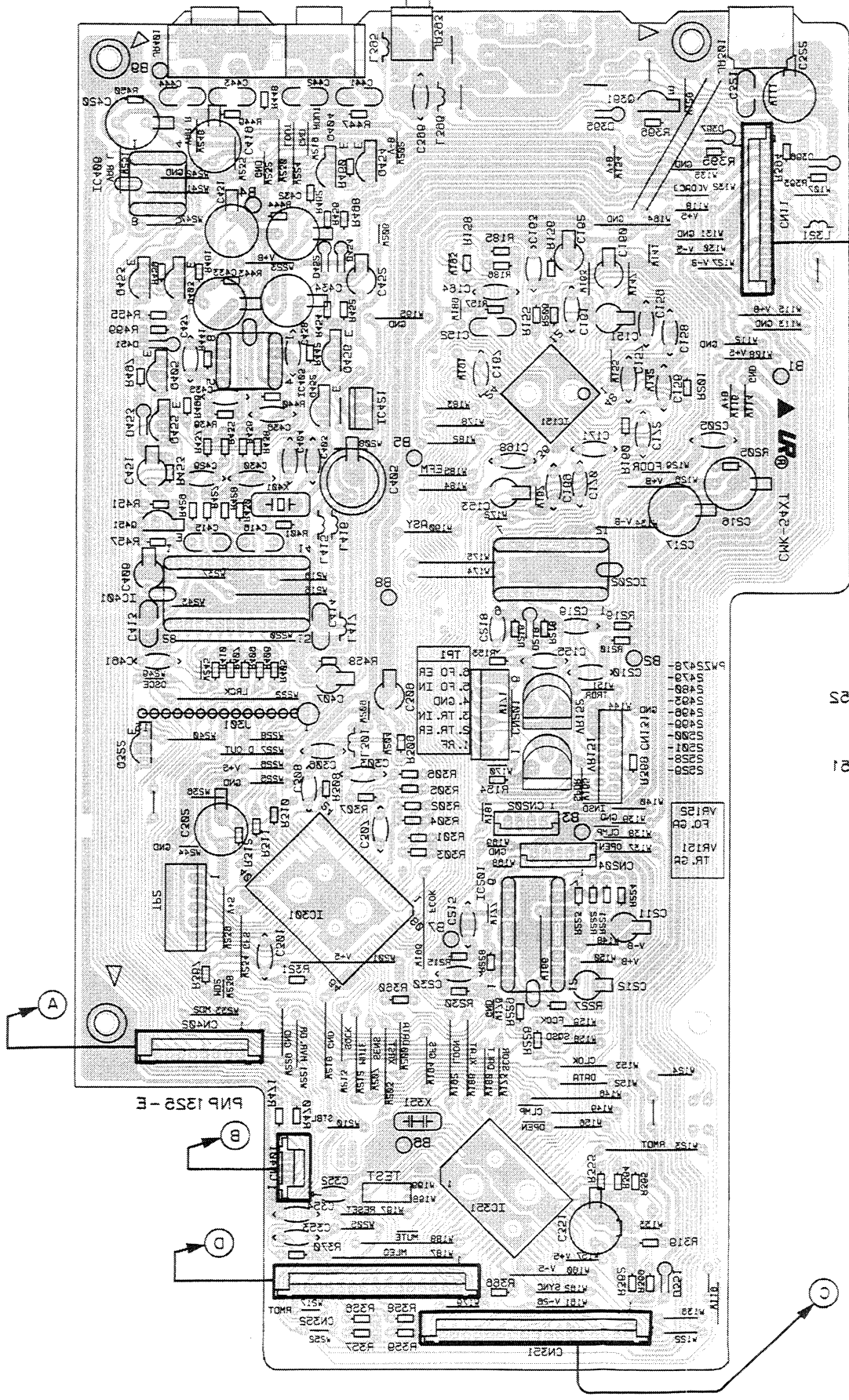
4.1 SCHEMATIC DIAGRAM



C TRANS BOARD ASSEMBLY

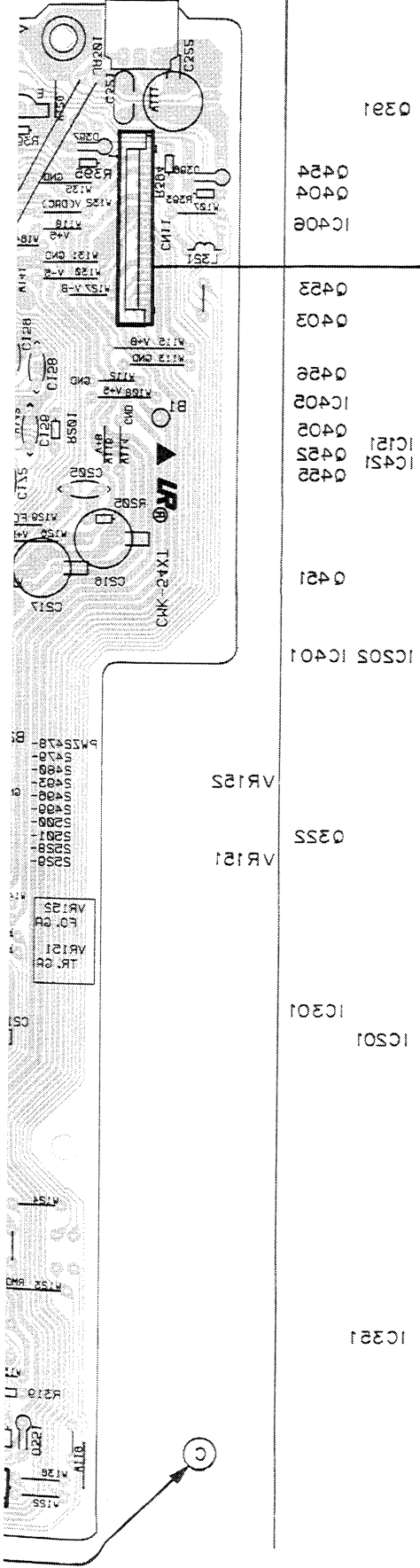
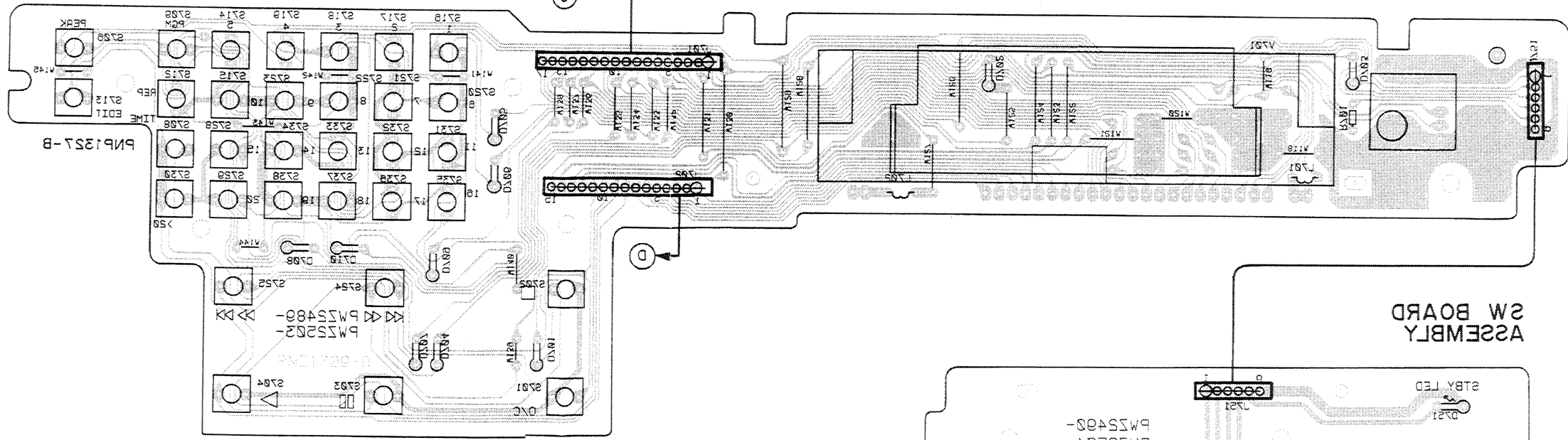
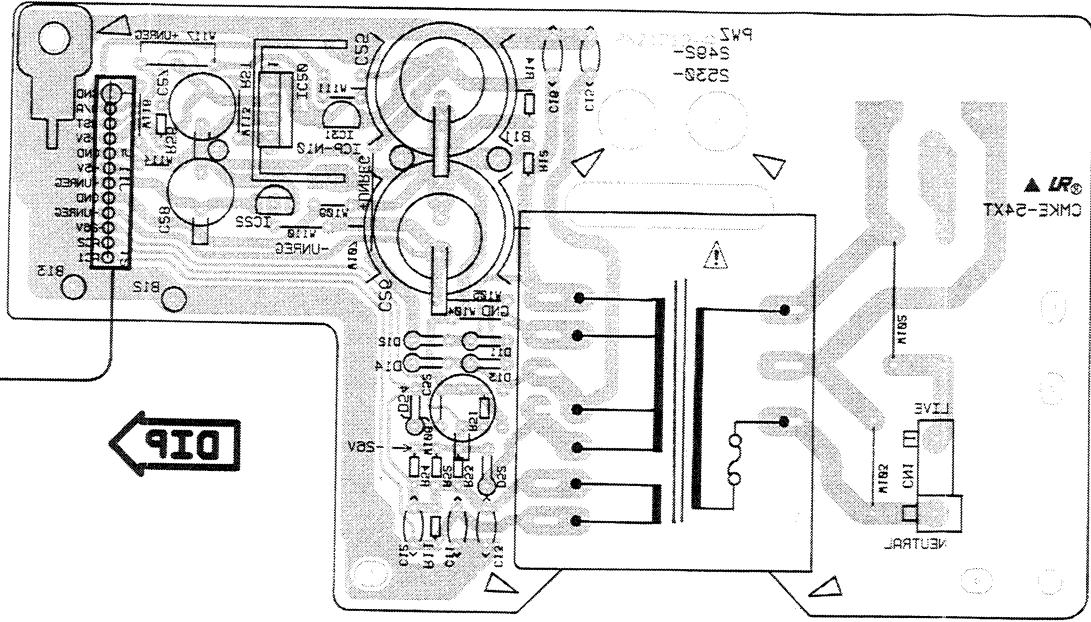
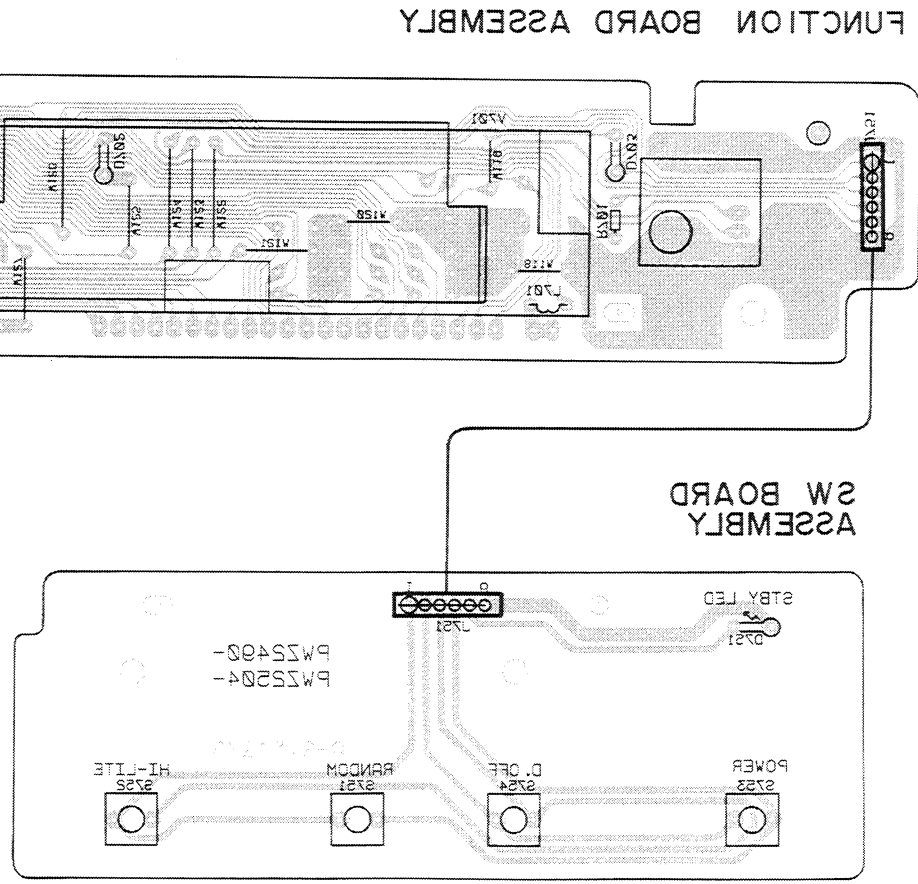
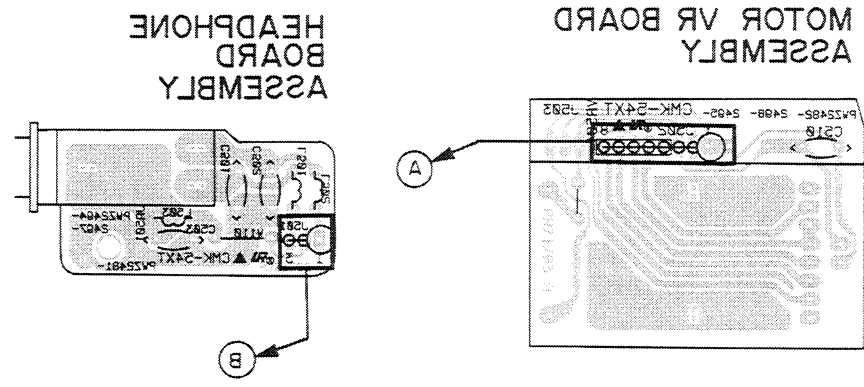


MAIN BOARD ASSEMBLY



4.5 PCB CONNECTION DIAGRAM

• View from soldering side



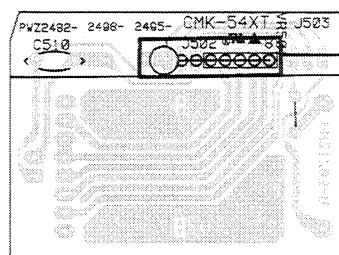
4.2 PCB CONNECTION DIAGRAM

- View from component side

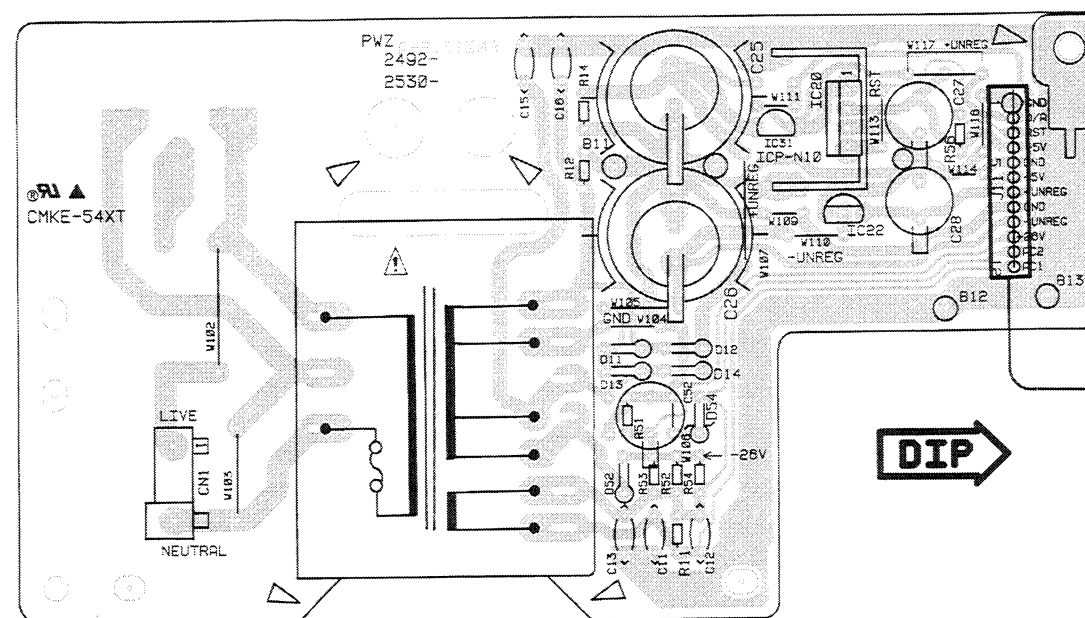
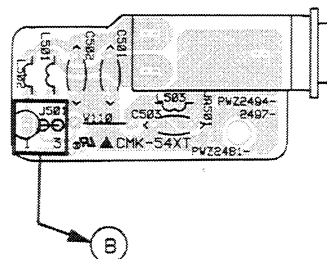
SERVO TRANS BOARD ASSEMBLY

MAIN BOARD ASS

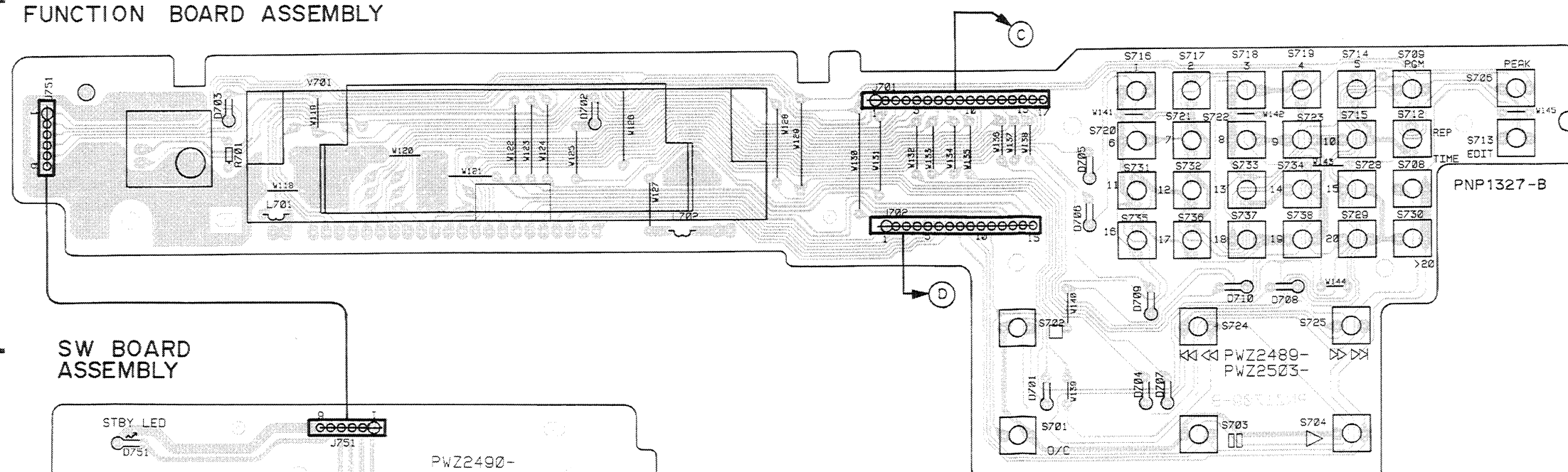
MOTOR VR BOARD ASSEMBLY



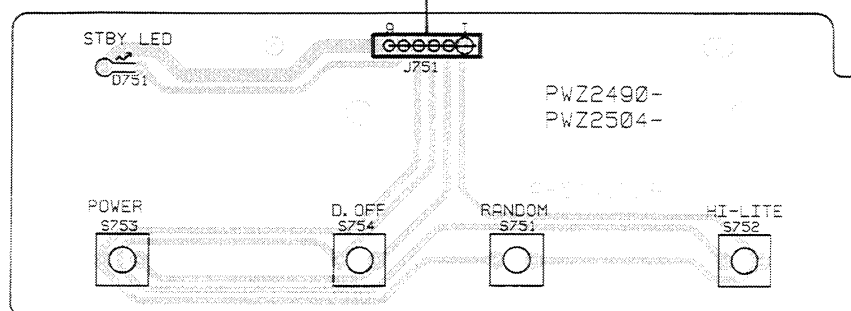
HEADPHONE BOARD ASSEMBLY



FUNCTION BOARD ASSEMBLY



SW BOARD ASSEMBLY

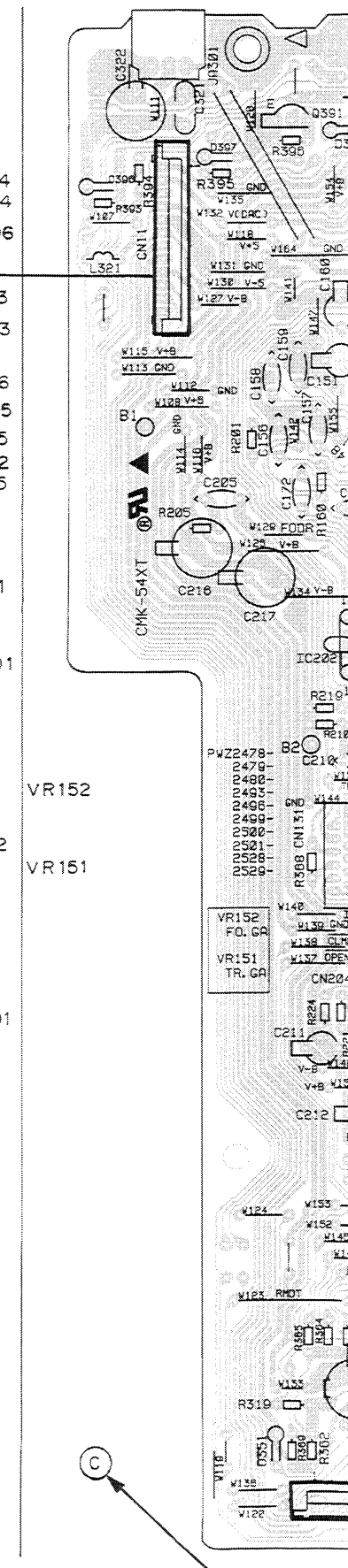


Q391
Q454
Q404
IC406
Q453
Q403
Q456
IC405
Q405
IC151
IC421
Q452
Q455

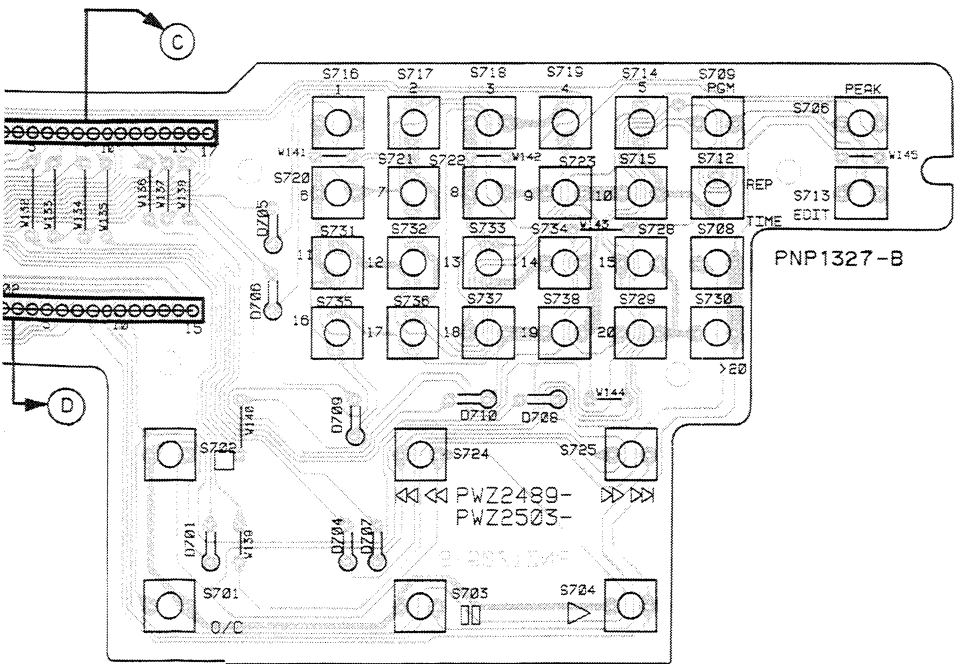
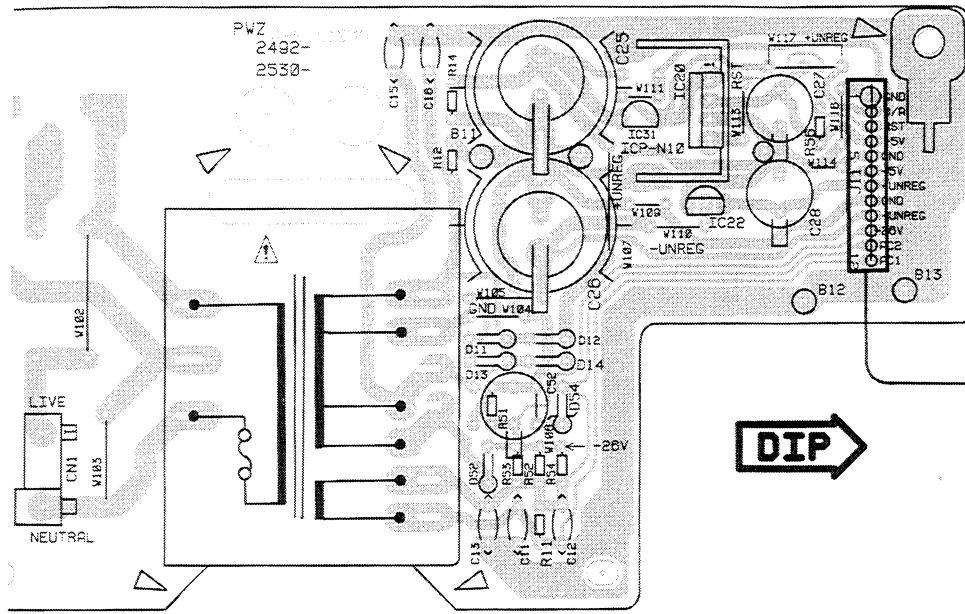
Q451
IC202
IC401

IC301
IC201

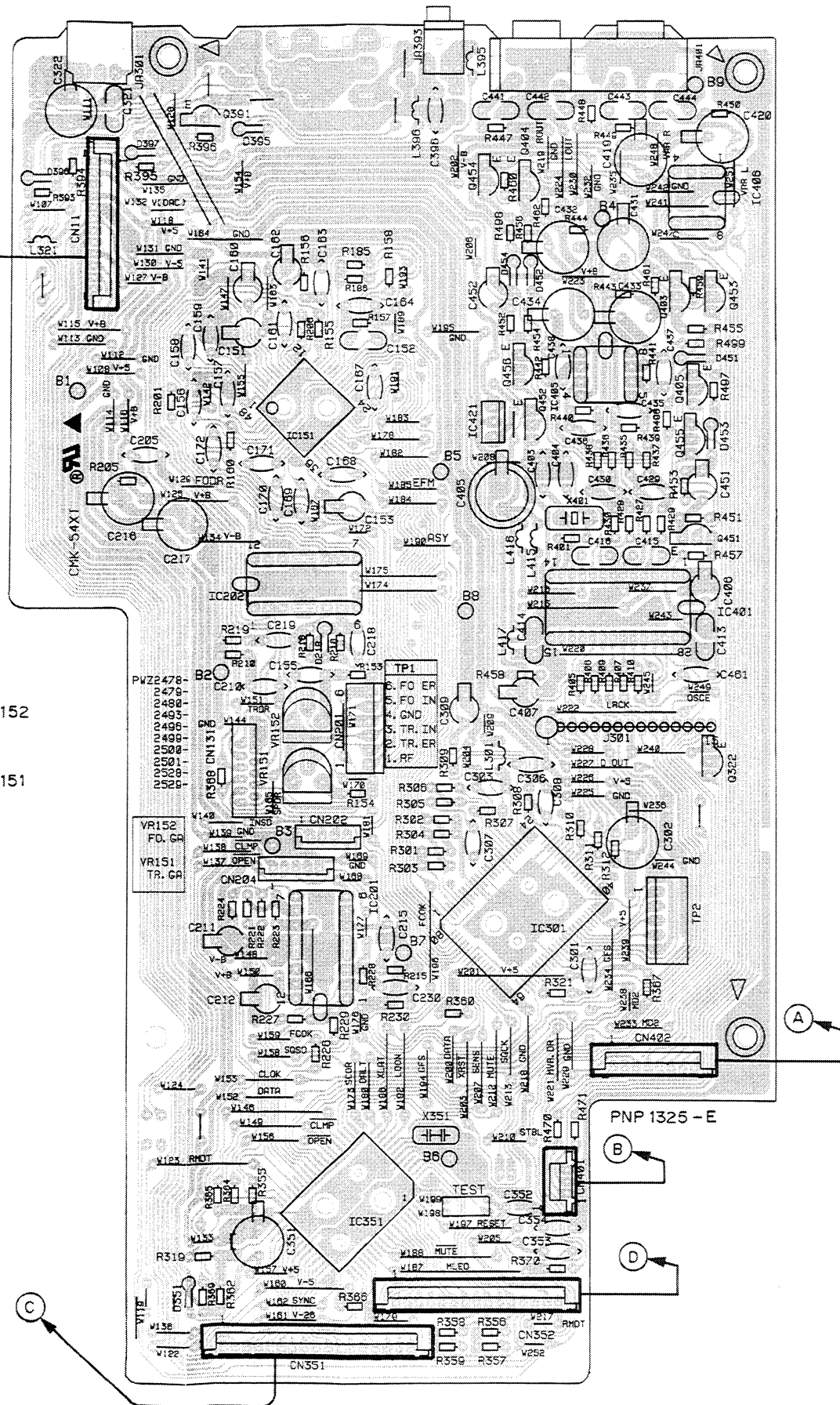
IC351



TRANS BOARD ASSEMBLY



MAIN BOARD ASSEMBLY



PCB pattern diagram indication	Corresponding part symbol	Part name
		Transistor
		FET
		Diode
		Zener diode
		LED
		Varactor
		Tact switch
		Inductor
		Coil
		Transformer
		Filter
		Ceramic capacitor
		Mylar capacitor
		Styrol capacitor
		Electrolytic capacitor (Non polarized)
		Electrolytic capacitor (Polarized)
		Electrolytic capacitor (Polarized)
		Power capacitor
		Semi-fixed resistor
		Resistor array
		Resistor
		Resonator
		Thermistor

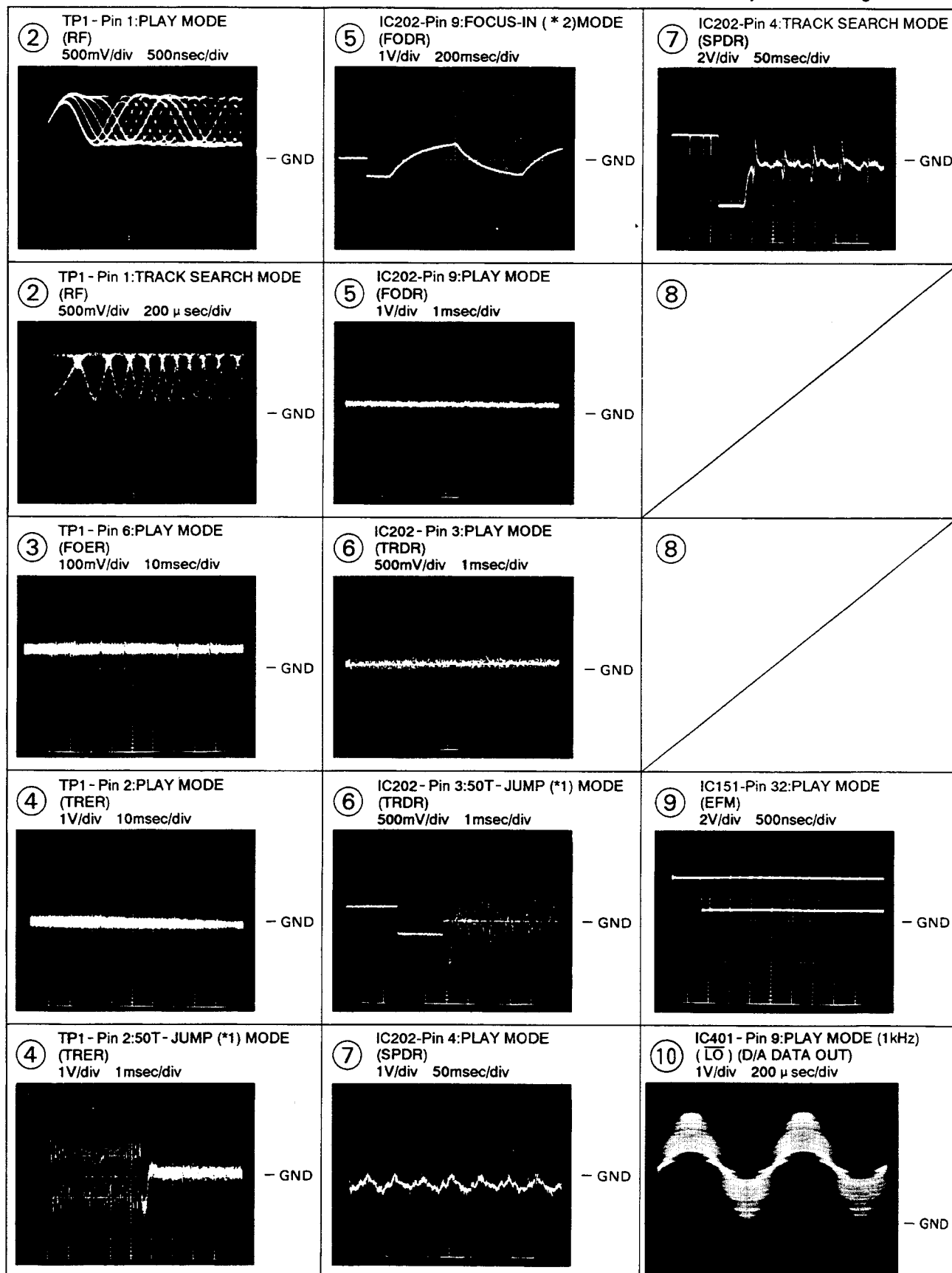
- This P.C.B. connection diagram is viewed from the parts mounted side.
- The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
- The capacitor terminal marked with shows negative terminal.
- The diode marked with shows cathode side.
- The transistor terminal marked with shows emitter.

● WAVEFORMS

Note: The encircled numbers denote measuring points in the schematic diagram.

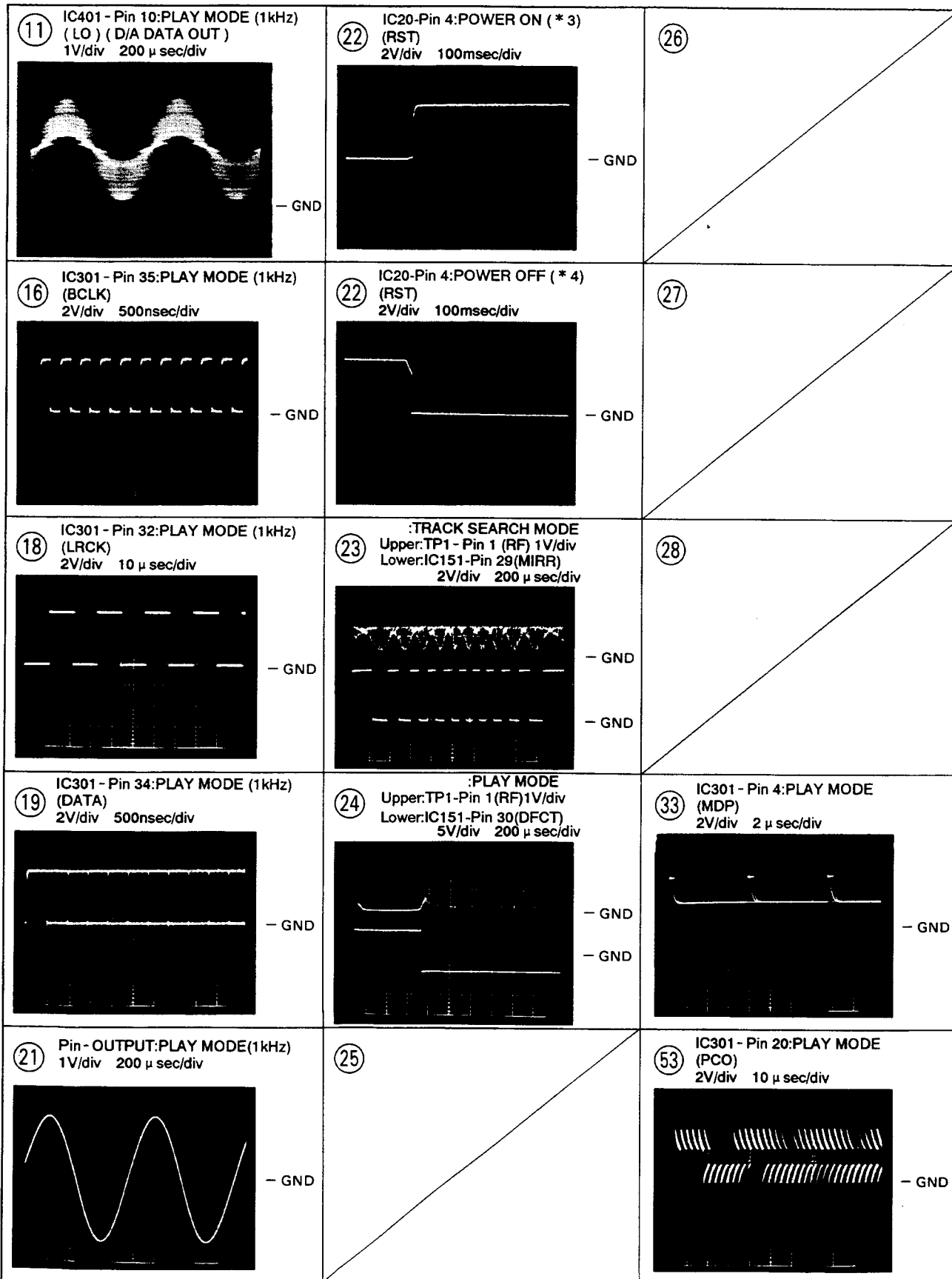
*1 50T - JUMP: After switching to the pause mode, press the manual search key.

*2 FOCUS - IN: Press the key without loading a disc.



*3 POWER ON : Plug AC cord into AC wall socket.

*4 POWER OFF: Unplug AC cord from AC wall socket.



5. ADJUSTMENTS

5.1. Adjustment Methods

If a disc player is adjusted incorrectly or inadequately, it may malfunction or not work at all even though there is nothing at all wrong with the pickup or the circuitry. Adjust correctly following the adjustment procedure.

● Adjustment Items/Verification Items and Order

If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in steps 1 – 4, the pickup block may be defective.

Step	Item	Test Point	Adjustment Location
1	Focus offset verification	TP1, Pin 6(FCS. ERR)	None
2	Tracking error balance verification	TP1, Pin 2(TRK. ERR)	None
3	Pickup radial/tangential direction tilt adjustment	TP1, Pin 1(RF)	Radial tilt adjustment screw, Tangential tilt adjustment screw
4	RF level verification	TP1, Pin 1(RF)	None
5	Focus servo loop gain adjustment	TP1, Pin 5(FCS. IN) TP1, Pin 6(FCS. ERR)	VR152(FCS. GAN)
6	Tracking servo loop gain adjustment	TP1, Pin 3(TRK. IN) TP1, Pin 2(TRK. ERR)	VR151(TRK. GAN)

● Abbreviation table

FCS. ERR	:Focus Error
TRK. ERR	:Tracking Error
FCS GAN	:Focus Gain
TRK GAN	:Tracking Gain
FCS. IN	:Focus In
TRK. IN	:Tracking In

● Measuring Instruments and Tools

1. Dual trace oscilloscope (10:1 probe)
2. Low-frequency oscillator
3. Test disc (YEDS - 7)
4. Low pass filter ($39\text{k}\Omega$ $\pm 0.001\ \mu\text{F}$)
5. Resistor (100 k Ω)
6. Standard tools

● Test Point and Adjustment Variable Resistor Positions

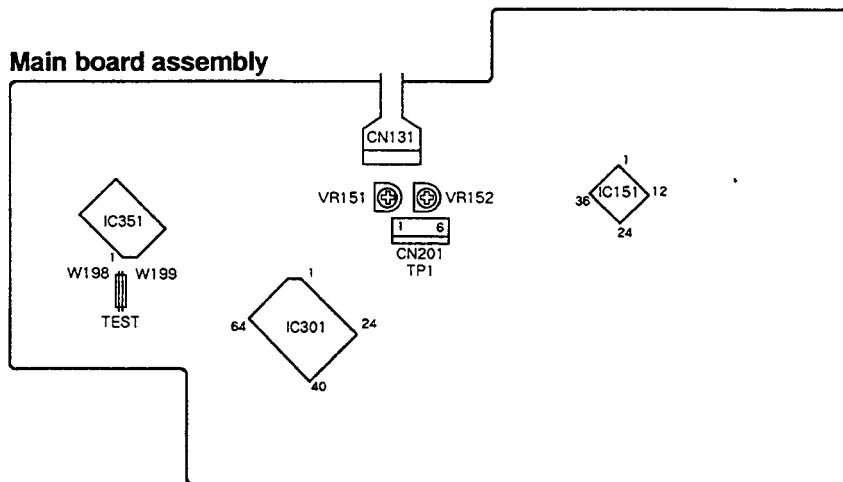


Figure 1. Adjustment Locations

● Notes

1. Use a 10:1 probe for the oscilloscope.
2. All the knob positions (settings) for the oscilloscope in the adjustment procedures are for when a 10:1 probe is used.

● Test Mode

These models have a test mode so that the adjustments and checks required for service can be carried out easily. When these models are in test mode, the keys on the front panel work differently from normal. Adjustments and checks can be carried out by operating these keys with the correct procedure. For these models, all adjustments are carried out in test mode.

[Setting these models to test mode]

How to set this model into test mode.

1. Unplug the power cord from the AC wall socket.
2. Short the test mode jumper wires. (See Figure 1.)
3. Plug the power cord into AC wall socket.

When the test mode is set correctly, the display is different from what it usually is when the power is turned on. If the display is still the same as usual, test mode has not been set correctly, so repeat Steps 1 – 3.





[Release from test mode]

Here is the procedure for releasing the test mode:

1. Press the STOP key and stop all operations.
2. Unplug the power cord from the AC wall socket.

[Operations of the keys in test mode]

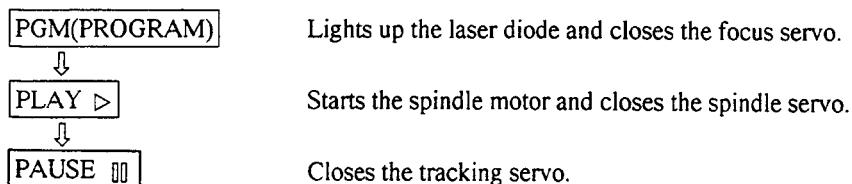
Code	Key Name	Function in Test Mode	Explanation
	PGM (PROGRAM)	Focus servo close	<p>The laser diode is lit up and the focus actuator is lifted up, then lowered slowly and the focus servo is closed at the point where the objective lens is focused on the disc. With the player in this state, if you lightly rotate the stopped disc by hand, you can hear the sound the focus servo.</p> <p>If you can hear this sound, the focus servo is operating correctly. If you press this key with no disc mounted, the laser diode lights up, the focus actuator is pulled up, then the actuator is lowered and raised three times and returned to its original position.</p>
▷	PLAY	Spindle servo ON	<p>Starts the spindle motor in the clockwise direction and when the disc rotation reaches the prescribed speed (about 500 rpm at the inner periphery), sets the spindle servo in a closed loop.</p> <p>Be careful. Pressing this key when there is no disc mounted makes the spindle motor run at the maximum speed.</p> <p>If the focus servo does not go correctly into a closed loop or the laser light shines on the mirror section at the outermost periphery of the disc, the same symptom is occurred.</p>
⏸	PAUSE	Tracking servo close/open	<p>Pressing this key when the focus servo and spindle servo are operating correctly in closed loops puts the tracking servo into a closed loop, displays the track number being played back and the elapsed time on the front panel, and outputs the playback signal.</p> <p>If the elapsed time is not displayed or not counted correctly or the audio is not played back correctly, it may be that the laser is shining on the section with no sound recorded at the outer edge of the disc, that something is out of adjustment, or that there is some other problem.</p> <p>This key is a toggle key and open/close the tracking servo alternately. This key has no effect if no disc is mounted.</p>

Code	Key Name	Function In Test Mode	Explanation
	TRACK / MANUAL SEARCH REV	Carriage reverse (inwards)	Moves the pickup position toward the inner diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
	TRACK / MANUAL SEARCH FWD	Carriage forward (outwards)	Moves the pickup position toward the outer diameter of the disc. When this key is pressed with the tracking servo in a closed loop, the tracking servo automatically goes into an open loop. Since the motor does not automatically stop at the mechanical end point in test mode, be careful with this operation.
	STOP	Stop	Initializes and the disc rotation stops. The pickup and disc remain where they are when this key is pressed.
	OPEN/CLOSE	Disc tray open/close	Open/close the disc tray. This key is a toggle key and open/close tray alternately. Pressing this key when the disc is turning stops the disc, then opens the tray. This key operation does not affect the position of the pickup.

[How to play back a disc in test mode]

In test mode, since the servos operate independently, playing back a disc requires that you operate the keys in the correct order to close the servos.

Here is the key operation sequence for playing back a disc in test mode.



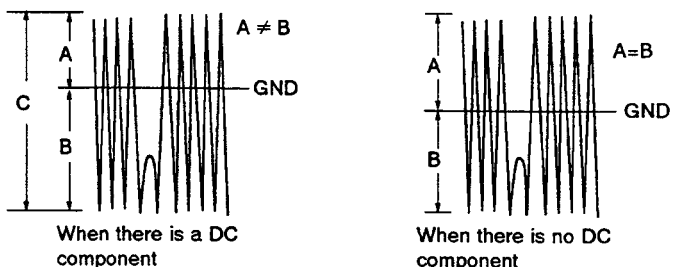
Wait at least 2-3 seconds between each of these operations.

1. Focus Offset Verification

● Objective	Verify the DC offset for the focus error amp.		
● Symptom when out of adjustment	The model does not focus in and the RF signal is dirty.		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 6 (FCS. ERR)	● Player state	Test mode, stopped (just the Power switch on)
	[Settings] 5 mV/division 10 ms/division DC mode	● Adjustment location	None
		● Disc	None needed
[Procedure] Verify the DC voltage at TP1, Pin 6 (FCS. ERR) is 0 ± 50 mV.			

Note : If the specified values cannot be obtained or no adjustment is possible by performing the verifications or adjustments described in adjustment items 1 – 4, the pickup block may be defective.

2. Tracking Error Balance Verification

● Objective	To verify that there is no variation in the sensitivity of the tracking photo diode.		
● Symptom when out of adjustment	Play does not start or track search is impossible.		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 2 (TRK. ERR). This connection may be via a low pass filter.	● Player state	Test mode, focus and spindle servos closed and tracking servo open
	[Settings] 50 mV/division 5 ms/division DC mode	● Adjustment location	None
		● Disc	YEDS-7
[Procedure] 1. Move the pickup to midway across the disc (R=35 mm) with the TRACK/MANUAL SEARCH FWD $\triangleright \triangleright \triangleright \cdot \triangleright \triangleright \triangleright$ or REV $\triangleleft \triangleleft \triangleleft \cdot \triangleleft \triangleleft \triangleleft$ key. 2. Press the PGM (PROGRAM) key, then the PLAY \triangleright key in that order to close the focus servo then the spindle servo. 3. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode. 4. Supposing that the positive amplitude of the tracking error signal at TP1, pin 2 (TRK ERR) is (A) and the negative amplitude is (B), the following expression is satisfied.			
When $A \geq B$, $\frac{A-B}{C} \times \frac{1}{2} \leq 0.1$ When $A < B$, $\frac{B-A}{C} \times \frac{1}{2} \leq 0.1$			

3. Pickup Radial/Tangential Tilt Adjustment

● Objective	To adjust the angle of the pickup relative to the disc so that the laser beams are shone straight down into the disc for the best read out of the RF signals.		
● Symptom when out of adjustment	Sound broken; some discs can be played but not others.		
● Measurement instrument connections	Connect the oscilloscope to TPI, Pin 1 (RF). [Settings] 20 mV/division 200 ns/division AC mode	● Player state ● Adjustment location ● Disc	Test mode, play Pickup radial tilt adjustment screw and tangential tilt adjustment screw YEDS-7

[Procedure]

1. Press the TRACK / MANUAL SEARCH FWD $\triangleright\triangleright$ • $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ • $\triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35mm).
Press the PGM (PROGRAM) key, the PLAY \triangleright key and PAUSE $\square\square$ key in that order to close the respective servos and put the player into play mode.
2. First, adjust the radial tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly.
3. Next, adjust the tangential tilt adjustment screw with a Phillips screwdriver so that the eye pattern (the diamond shape at the center of the RF signal) can be seen the most clearly (Figure 3).
4. Adjust the radial tilt adjustment screw and the tangential tilt adjustment screw again so that the eye pattern can be seen the most clearly. As necessary, adjust the two screws alternately so that the eye pattern can be seen the most clearly.
5. When the adjustment is completed, lock the radial and tangential adjustment screw.

Note:Radial and tangential mean the directions relative to the disc shown in Figure 2.

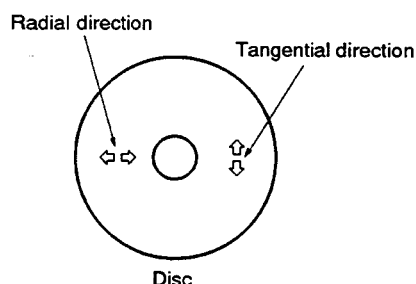
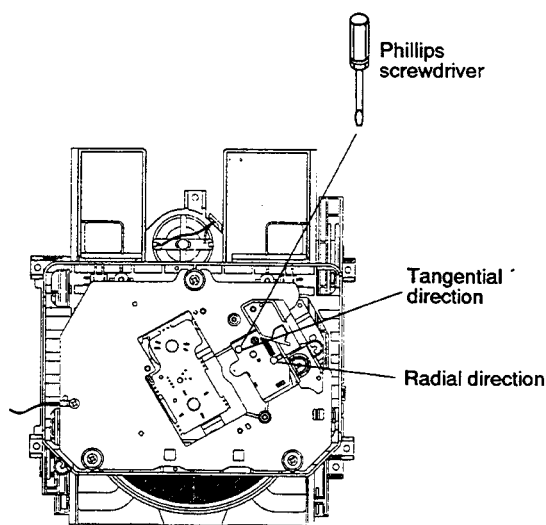
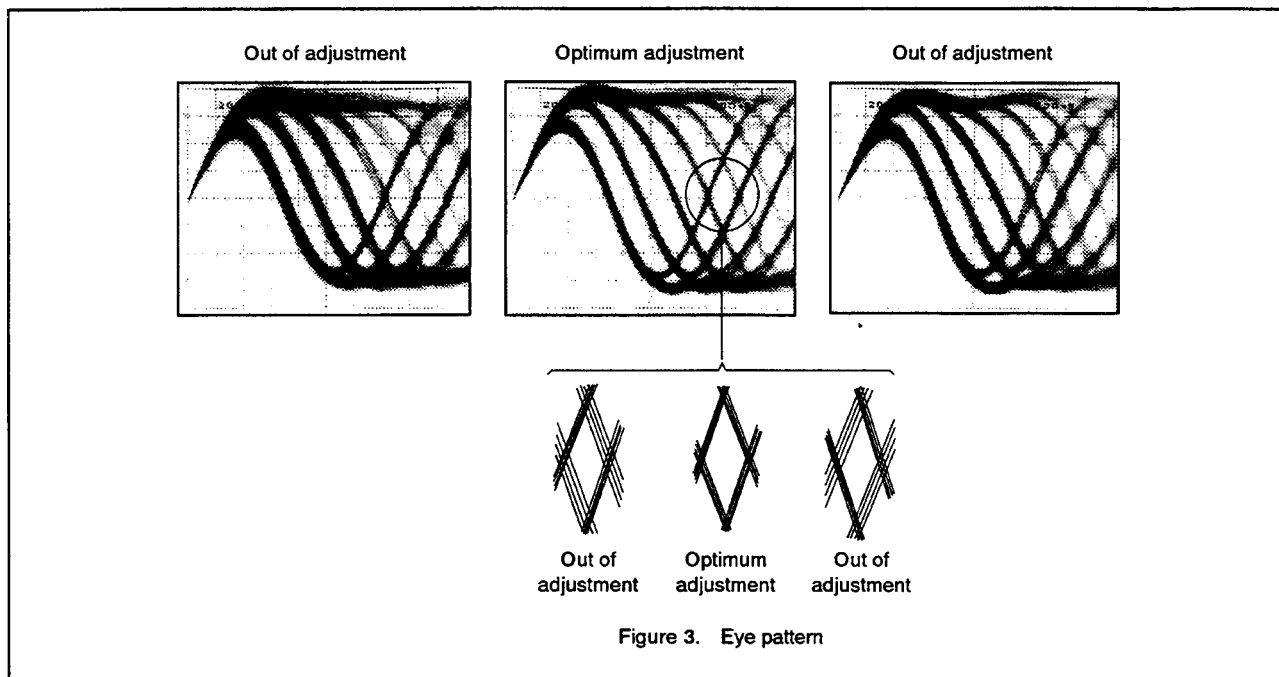


Figure 2



Adjustment locations



4. RF Level Verification

● Objective	To verify the playback RF signal amplitude		
● Symptom when out of adjustment	No play or no search		
● Measurement instrument connections	Connect the oscilloscope to TP1, Pin 1 (RF).	● Player state	Test mode, play
	[Settings] 50 mV/division 10 ms/division AC mode	● Adjustment location	None
		● Disc	YEDS-7
[Procedure] <ol style="list-style-type: none"> 1. Move the pickup to midway across the disc (R=35 mm) with the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright \cdot \triangleright\triangleright$ or REV $\triangleleft\triangleleft \cdot \triangleleft\triangleleft$ key, then press the PGM (PROGRAM) key, the PLAY \triangleright key and PAUSE $\square\square$ key in that order to close the respective servos and put the player into play mode. 2. Verify the RF signal amplitude is $1.2 V_{p-p} \pm 0.2 V$. 			

5. Focus Servo Loop Gain Adjustment

● Objective	To optimize the focus servo loop gain.		
● Symptom when out of adjustment	Playback does not start or focus actuator noisy.		
● Measurement instrument connections	See figure 4. [Settings] CH1 CH2 20 mV/division 5 mV/division X-Y mode	● Player state	Test mode, play
		● Adjustment location	VR152 (FCS. GAN)
		● Disc	YEDS-7

[Procedure]

1. Set the AF generator output to 1.2 kHz and 1 Vp-p.
2. Press the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright \cdot \triangleright\triangleright$ or REV $\triangleleft\triangleleft \cdot \triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35 mm), then press the PGM (PROGRAM) key, the PLAY \triangleright key and the PAUSE $\square\square$ key in that order to close the corresponding servos and put the player into play mode.
3. Adjust VR152 (FCS. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

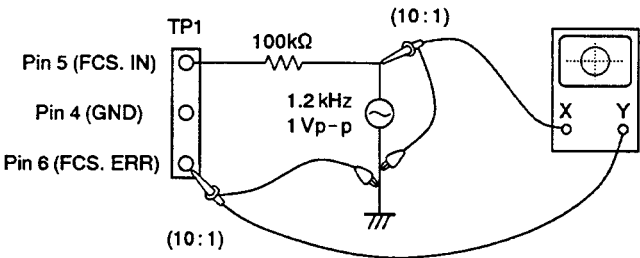
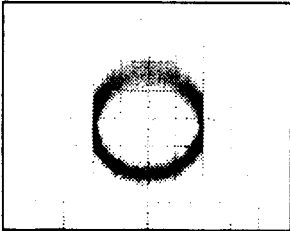


Figure 4

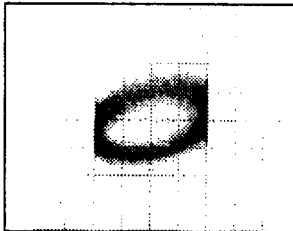
Focus Gain Adjustment



Higher gain



Optimum gain



Lower gain

6. Tracking Servo Loop Gain Adjustment

● Objective	To optimize the tracking servo loop gain.		
● Symptom when out of adjustment	Playback does not start, during searches the actuator is noisy, or tracks are skipped.		
● Measurement instrument connections	See Figure 5.	● Player state	Test mode, play
	[Settings] CH1 CH2 50 mV/division 20 mV/division X - Y mode	● Adjustment location	VR151 (TRK. GAN)
		● Disc	YEDS-7

- [Procedure]
1. Set the AF generator output to 1.2 kHz and 2 Vp-p.
 2. Press the TRACK/MANUAL SEARCH FWD $\triangleright\triangleright$ • $\triangleright\triangleright$ or REV $\triangleleft\triangleleft$ • $\triangleleft\triangleleft$ key to move the pickup to halfway across the disc (R=35 mm), then press the PGM (PROGRAM) key, the PLAY \triangleright key and the PAUSE $\square\square$ key in that order to close the corresponding servos and put the player into play mode.
 3. Adjust VR151 (TRK. GAN) so that the Lissajous waveform is symmetrical about the X axis and the Y axis.

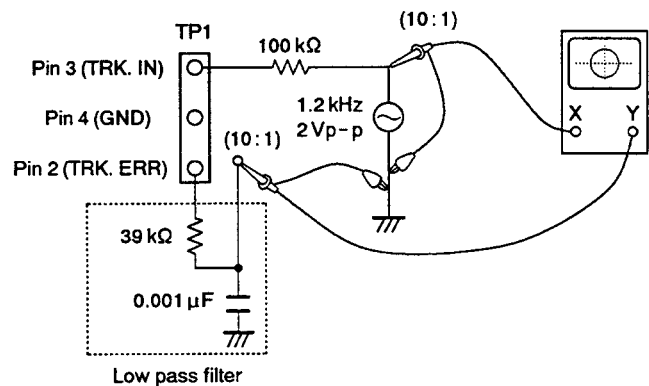
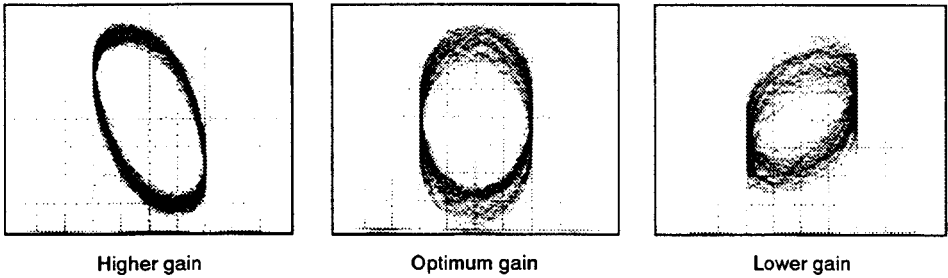
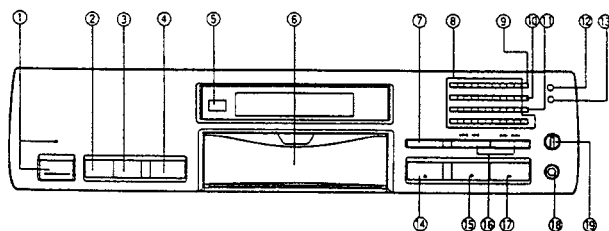


Figure 5

Tracking Gain Adjustment



6. PANEL FACILITIES



- ① POWER STANDBY/ON switch and STANDBY indicator
- ② DISPLAY OFF button
- ③ RANDOM button
- ④ HI-LITE SCAN button
- ⑤ Remote sensor
Receives the signal from the remote control unit.
- ⑥ Disc tray
- ⑦ Stop button (■)
- ⑧ Digit buttons : (1 - 20, >20)
- ⑨ PGM (Program) button
- ⑩ REPEAT button
- ⑪ TIME button
- ⑫ PEAK SEARCH button
- ⑬ COMPU/AUTO EDIT button
(•COMPU/••AUTO)
- ⑭ OPEN/CLOSE button (▲)
- ⑮ Pause button (II)
- ⑯ Track/Manual search buttons
(◀◀ ◀▶▶ ▶▶▶)
- ⑰ Play button (▶)
- ⑱ Headphones jack (PHONES)
- ⑲ Headphones/line volume control (PHONES/
LINE LEVEL)

7. SPECIFICATIONS

1. General

Type Compact disc digital audio system
 Power requirements AC 220 - 240 V, 50/60 Hz
 Power consumption 15 W
 Operating temperature +5°C - +35°C
 Weight 3.9 kg

2. Audio section

Frequency response 2 Hz - 20 kHz
 S/N ratio 108 dB or more (EIAJ)
 Dynamic range 96 dB or more (EIAJ)
 Harmonic distortion 0.0028% or less (EIAJ)
 Output voltage 2.0 V
 Wow and flutter Limit of measurement
 (±0.001% W.PEAK) or less (EIAJ)
 Channels 2-channel (stereo)

3. Output terminal

Audio line output jacks (VARIABLE)
 Audio line output jacks (FIXED)
 Optical digital output jack
 CD-DECK SYNCHRO jack
 Headphone jack (with motor drive volume control)

4. Functions

Basic operation buttons
 • PLAY, PAUSE, STOP

Search function

- Direct play
- Track search
- Manual search

Hi-Lite scan

Programming

- Maximum 24 steps
- Pause
- Program clear (single track or all tracks)

Repeat functions

- 1 track repeat
- All tracks repeat
- Program play repeat
- Random play repeat

Random play (repeat also available)

Switching display

Time consumed, remaining time (track/disc), and total time

Timer start

Peak search

Compu/Auto program editing

Selects the tracks within the specified time.

Display off

5. Accessories

- Remote control unit 1
- Size AAA/R03/dry batteries 2
- Output cable 1
- Operating instructions 1

NOTE:

Specifications and design subject to possible modification without notice, due to improvements.

Service Manual

ORDER NO.
RRV1139

COMPACT DISC PLAYER

PD-S603

PD-S603-G

- Refer to the service manual ARP2765 for PD-S602/
WEMXK.

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model		Power Requirement	Remarks
	PD-S603	PD-S603-G		
WEMXK	○	○	AC220 - 240V	

1. SAFETY INFORMATION

(FOR EUROPEAN MODEL ONLY)

VARO!

AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.

ADVERSEL:

USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.

VARNING!

OSYNLIG LASERSTRÅLNING NÅR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRakta EJ STRÅLEN.



LASER
Kuva 1
Lasersäteilyn
varoituserkki

WARNING!

DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.



LASER
Picture 1
Warning sign for
laser radiation

IMPORTANT

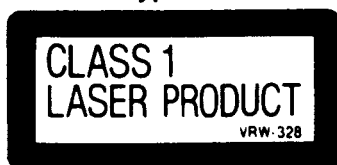
THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS

MAXIMUM OUTPUT POWER: 5 mw
WAVELENGTH: 780-785 nm

LABEL CHECK

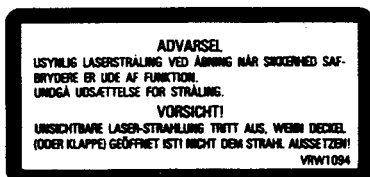
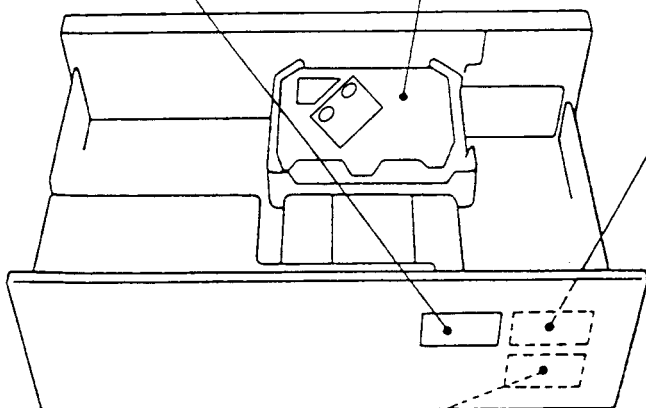
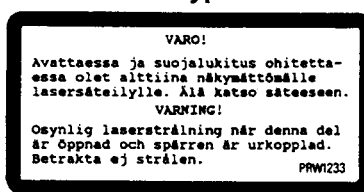
WEMXK type



WEMXK type



WEMXK type



WEMXK type

Additional Laser Caution

1. Laser Interlock Mechanism

The position of the switch (S601) for detecting loading state is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch (S601) is not on CLMP terminal side (CLMP signal is OFF or high level).

Thus, the interlock will no longer function if the switch (S601) is deliberately set to CLMP terminal side (low level). The interlock also does not function in the test mode *. Laser diode oscillation will continue, if pin 1 of M51593FP (IC101) on the PRE AMP BOARD ASSY mounted on the pickup assembly is connected to GND, or pin 19 is connected to low level (ON), or else the terminals of Q101 are shorted to each other (fault condition).

2. When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

92S1B

* Refer to page 26 on the service manual ARP2765.

3. SCHEMATIC DIAGRAM

A

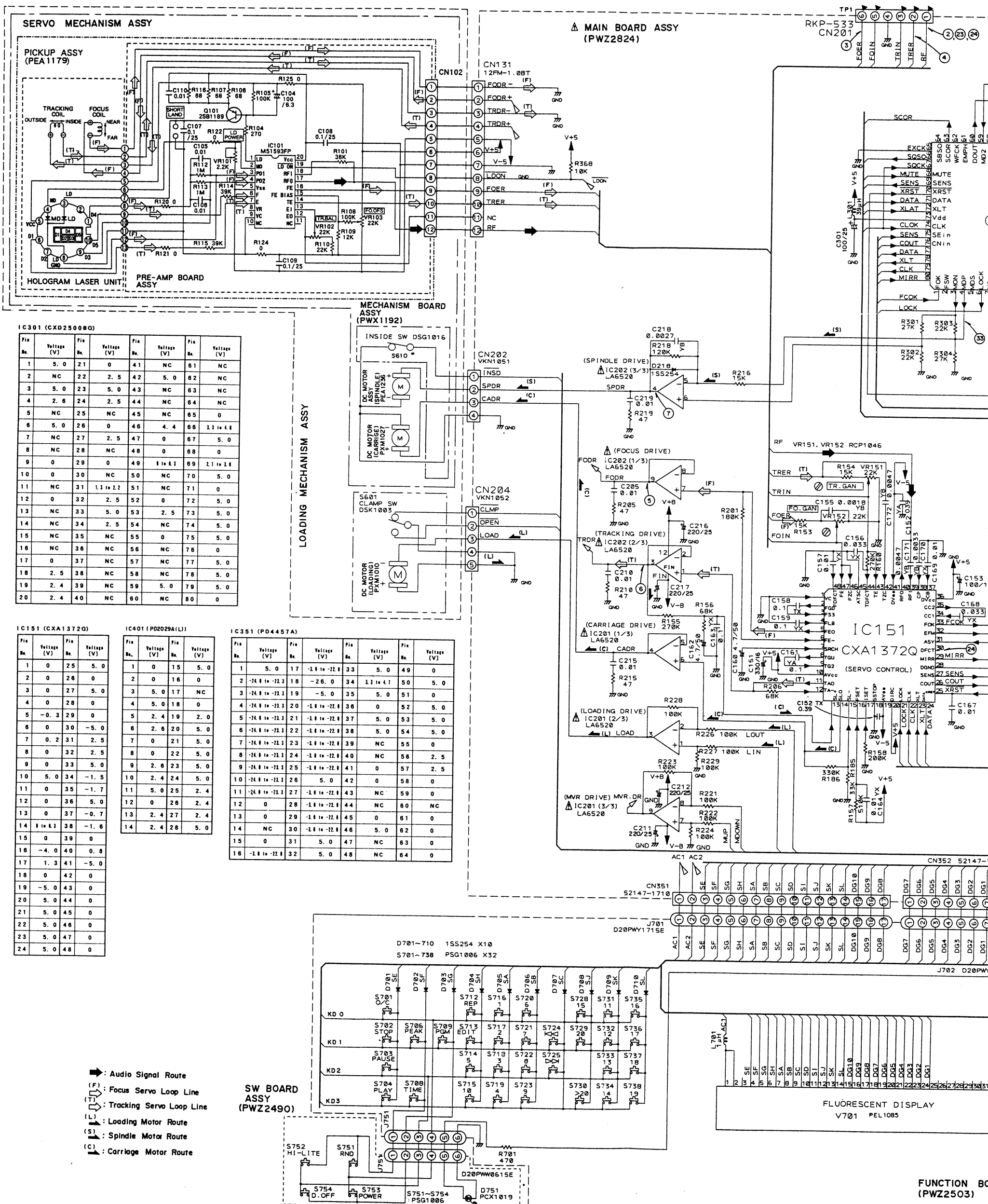
B

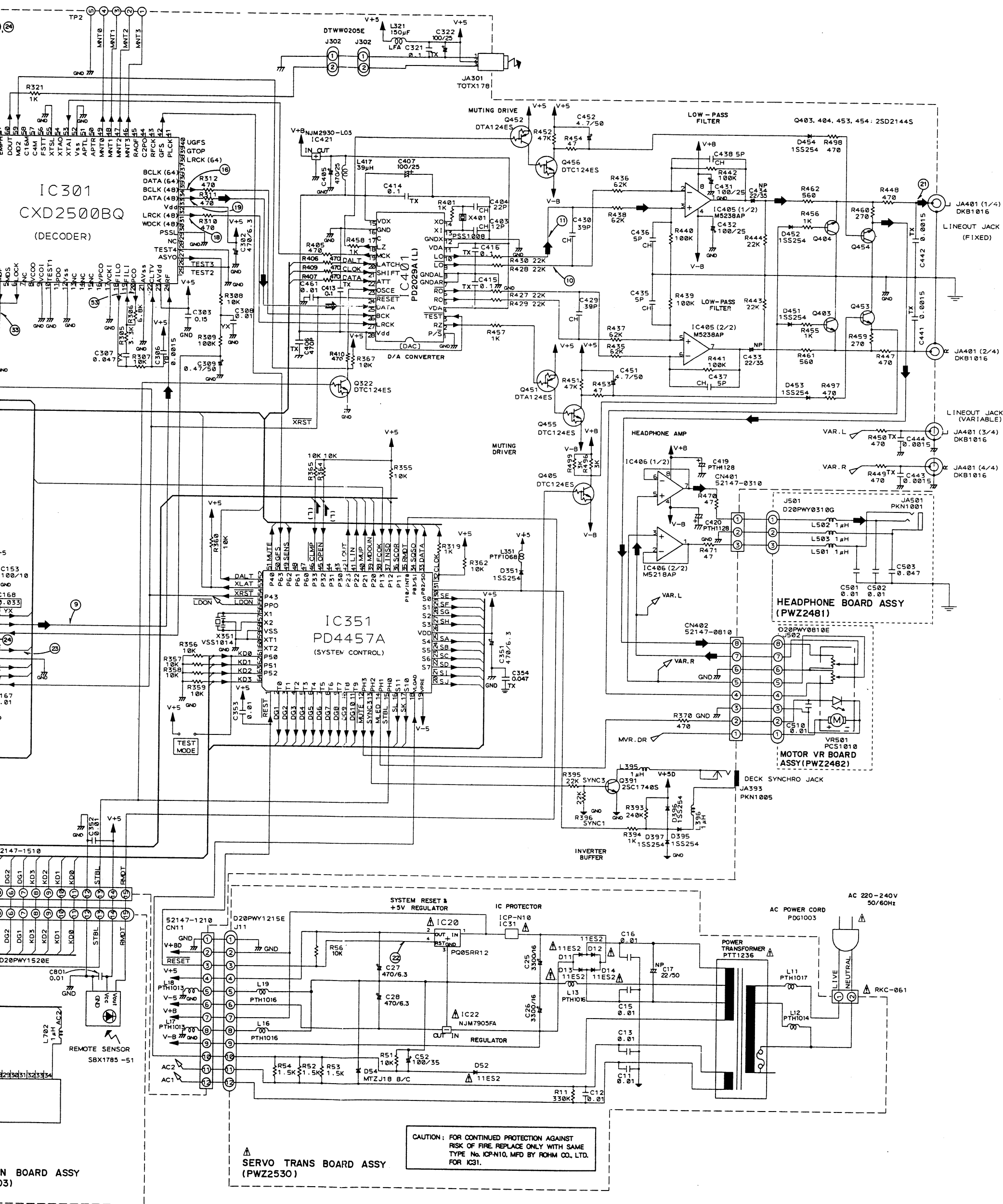
C

D

E

F





2. CONTRAST OF MISCELLANEOUS PARTS

NOTES:

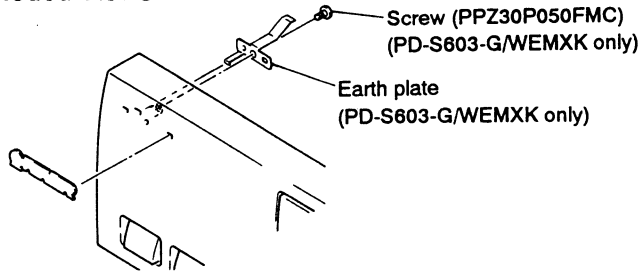
- Parts marked by “NSP” are generally unavailable because they are not in our Master Spare Parts List.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by “⊙” are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.
Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).
560 Ω → 56 × 10¹ → 561 RD1/8PM 5 6 1 J
47k Ω → 47 × 10³ → 473 RD1/4PS 4 7 3 J
0.5 Ω → 0R5 RN2H 0 R 5 K
1 Ω → 010 RS1P 0 1 0 K
Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).
5.62k Ω → 562 × 10¹ → 5621 RN1/4PC 5 6 2 1 F

■ CONTRAST OF PD-S603/WEMXK, PD-S603-G/WEMXK and PD-S602/WEMXK

PD-S603/WEMXK, PD-S603-G/WEMXK and PD-S602/WEMXK have the same construction except for the following:

Mark	Symbol & Description	Part No.			Remarks
		PD-S602/ WEMXK	PD-S603/ WEMXK	PD-S603-G/ WEMXK	
⚠ NSP ⚠ ⚠ NSP	MAIN board assembly	PWZ2480	PWZ2824	PWZ2824	
	FUNCTION board assembly	PWZ2489	Not used	Not used	
	FUNCTION board assembly	Not used	PWZ2503	PWZ2503	
	SERVO TRANS board assembly	PWZ2492	Not used	Not used	
	SERVO TRANS board assembly	Not used	PWZ2530	PWZ2530	
NSP	Function panel assembly	PEA1262	Not used	Not used	For Exterior
	Tray lens	PNW2242	Not used	Not used	
	Tray name plate	PNW2244	PNW2457	PNW2458	
	Power button	PAC1712	PAC1712	PAC1779	
	26 key	PAC1715	PAC1715	PAC1781	
	Function button	PAC1713	PAC1713	PAC1780	
	PIONEER badge	PAM1608	PAM1608	RAN1011	
	Function panel	PNW2246	PNW2463	PNW2464	
	Rear base	PNA1925	Not used	Not used	
	Rear base	Not used	PNA2129	PNA2131	
NSP	Bonnet	PYY1162	PYY1162	PYY1177	For knob C
	Knob C	RAC1608	RAC1608	Not used	
	Headphone knob	Not used	Not used	PAC1680	
	Earth plate	Not used	Not used	PBK1132	
	Operating instructions (English/French/German/Italian/Dutch/ Swedish/Spanish/Portuguese)	PRE1173	PRE1204	PRE1204	
	Remote control unit	PWW1060	PWW1060	PWW1095	
	Battery lid	PZN1001	PZN1001	PZN1013	
	CD packing case	PHG1873	PHG2041	PHG2043	

● Exploded Views



FUNCTION BOARD ASSEMBLY

PWZ2503 and PWZ2489 have the same construction except for the following:

Mark	Symbol & Description
	C801 V701 FL INDICATOR TUBE REMOTE SENSOR

SERVO TRANS BOARD ASSEMBLY

PWZ2530 and PWZ2492 have the same construction except for the following:

Mark	Symbol & Description
	IC22 L11 L12 L13, L16, L19 C17 C25, C26 C27, C28

■ PARTS LIST FOR PD-S603/WEMXK AND PD-S603-G/WEMXK

Mark	No.	Description	Part No.
------	-----	-------------	----------

MAIN BOARD ASSEMBLY (PWZ2824)

SEMICONDUCTORS

	IC151	CXA1372Q
	IC301	CXD2500BQ
⚠	IC201, IC202	LA6520
	IC406	M5218AP
	IC405	M5238AP
	IC421	NJM2930L05
	IC401	PD2029A(L)
	IC351	PD4457A
	Q391	2SC1740S
	Q403, Q404, Q453, Q454	2SD2144S
	Q451, Q452	DTA124ES
	Q322, Q405, Q455, Q456	DTC124ES
	D218, D351, D395-D397	1SS254
	D451-D454	1SS254

COILS AND FILTERS

	L395, L396	LAU010K
	L301, L417	LAU390J
	L321	LFA151J
	L17, L18	PTH1013
	L351	RTF1068

CAPACITORS

	C435-C438	CCCCH050C5
	C403	CCCCH120J5
	C404	CCCCH220J5
	C429, C430	CCCCH390J5
	C433, C434	CEANP220M3

PD-S603, PD-S603-G

NOTE FOR SCHEMATIC DIAGRAMS (Type 4A)


1. When ordering service parts, be sure to refer to "PARTS LIST of EXPLODED VIEWS" or "PCB PARTS LIST".



2. Since these are basic circuits, some parts of them or the values of some components may be changed for improvement.



3. RESISTORS:
Unit: k:K Ω , M:M Ω , or Ω unless otherwise noted.
Rated power: 1/4W, 1/6W, 1/8W, 1/10W unless otherwise noted.
Tolerance: (F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$, (M): $\pm 20\%$ or $\pm 5\%$ unless otherwise noted.



4. CAPACITORS:
Unit: p:pF or μ F unless otherwise noted.
Ratings: capacitor (μ F)/ voltage (V) unless otherwise noted.
Rated voltage: 50V except for electrolytic capacitors.

5. COILS:
Unit: m:mH or μ H unless otherwise noted.

6. VOLTAGE AND CURRENT:
 or \sim V;
DC voltage (V) in PLAY mode unless otherwise noted.
 \leftrightarrow mA or \rightarrow mA;
DC current in PLAY mode unless otherwise noted.
Value in () is DC current in STOP mode.

7. OTHERS:
 or :
• The Δ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SCH— ON THE SCHEMATIC DIAGRAM:
• SCH— indicates the drawing number of the schematic diagram.
gram. (SCH stands for schematic diagram.)

FUNCTION BOARD ASSEMBLY	S701	: OPEN/CLOSE
SW BOARD ASSEMBLY	S751	: RANDOM
	S752	: HI-LITE SCAN
	S753	: POWER
	S754	: DISPLAY OFF
	S706	: PEAK SEARCH
	S708	: TIME
	S709	: PGM
	S712	: REPEAT
	S713	: EDIT
	S714	: 5
	S715	: 10
	S716	: 1
	S717	: 2
	S718	: 3
	S719	: 4
	S720	: 6
	S721	: 7
	S722	: 8
	S723	: 9
	S724	: 
	S725	: 
	S728	: 15
	S729	: 20
	S730	: > 20
	S731	: 11
	S732	: 12
	S733	: 13
	S734	: 14
	S735	: 16
	S736	: 17
	S737	: 18
	S738	: 19

n except for the following:

	Part No.		Remarks
	PWZ2489	PWZ2503	
	Not used PEL1073 SBX1610 – 51	CKCYF103Z50 PEL1085 SBX1785 – 51	

LY
n except for the following:

	Part No.		Remarks
	PWZ2492	PWZ2530	
	NJM79L05A Not used Not used Not used Not used CEAS472M16 CEAS471M6R3	NJM7905FA PTH1017 PTH1014 PTH1016 CEANP220M50 PCH1120 PCH1123	

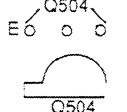
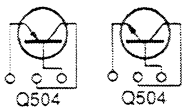
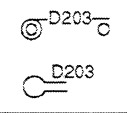
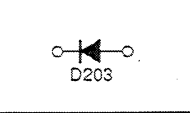
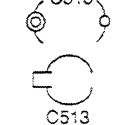
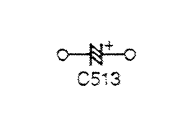
ND PD-S603-G/WEMXK






Part No.	Mark	No.	Description	Part No.
824)		C153	CEAS101M10	
		C151	CEAS331M16	
		C160, C162, C451, C452	CEAS4R7M50	
		C309	CEASR47M50	
		C301, C322, C407, C431, C432	CENA101M25	
2Q		C405	CENA471M25	
OBQ		C158, C321, C413-C416	CFTXA104J50	
		C441-C444	CFTXA152J50	
P		C152	CFTXA394J50	
P		C406	CFTXA471J50	
OL05		C161	CFTYA104J50	
A(L)		C157, C164, C169, C308	CGCYX103K25	
A.		C159, C163	CGCYX104K25	
OS		C156, C168	CGCYX333K25	
4S		C307, C354	CGCYX473K25	
ES		C306	CKCYB152K50	
ES		C155	CKCYB182K50	
		C218	CKCYB272K50	
		C170	CKCYB332K50	
		C171, C172	CKCYB472K50	
		C167, C205, C210, C215, C219	CKCYF103Z50	
		C352, C353, C461	CKCYF103Z50	
		C303	CQMA154J50	
		C302, C351 (470/6.3)	PCH1123	
		C211, C212, C216, C217 (220/25)	PCH1128	
50C50		C419, C420 (220/25)	PCH1128	
20J50				
20J50				
90J50				
20M35				

4. PCB DIAGRAM

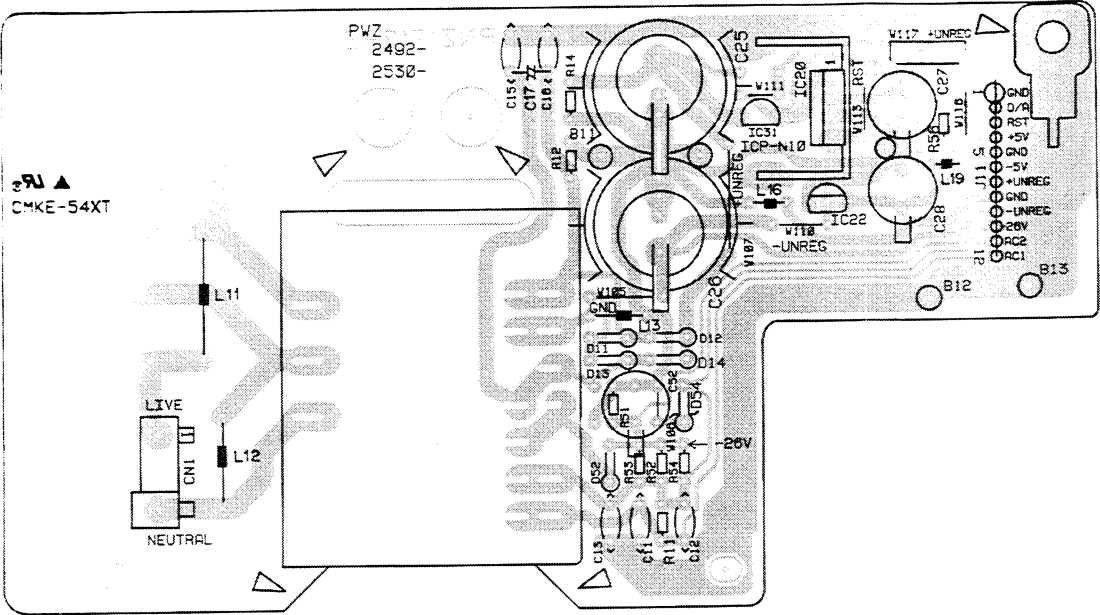
• This diagram is viewed from the mounted parts side.

NOTE FOR PCB DIAGRAMS:
1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

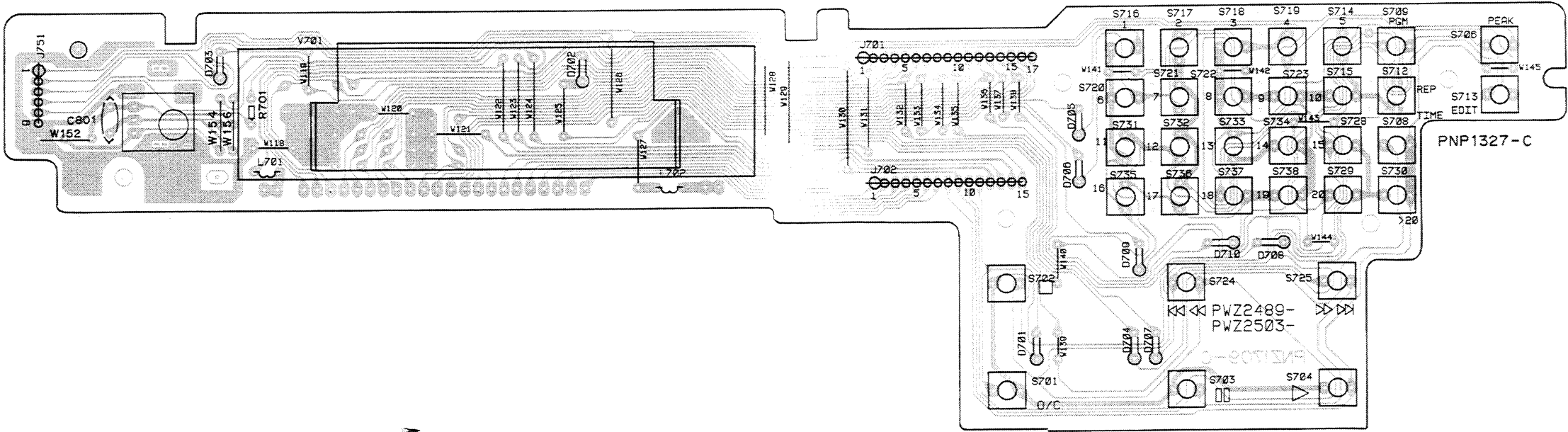
Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
 Q504	 Q504	Transistor
 D203	 D203	Diode
 C513	 C513	Capacitor (Polarized)

3. The transistor terminal marked with E or  shows the emitter.
4. The diode terminal marked with  or  shows cathode side.
5. The capacitor terminal marked with  or  shows negative terminal.

SERVO TRANS BOARD ASSY



FUNCTION BOARD ASSY



Q391

Q454
Q404
IC406

Q453
Q403

Q456
IC405
Q405
IC151
IC421
Q452
Q455

Q451

IC202 IC401

VR152

Q322

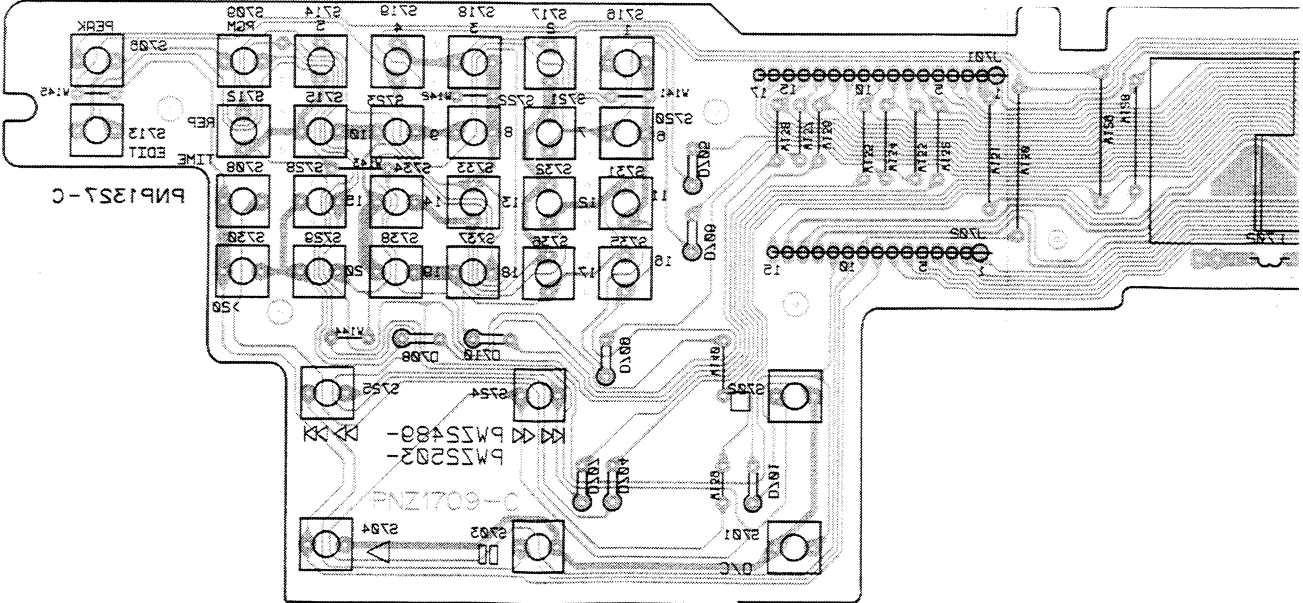
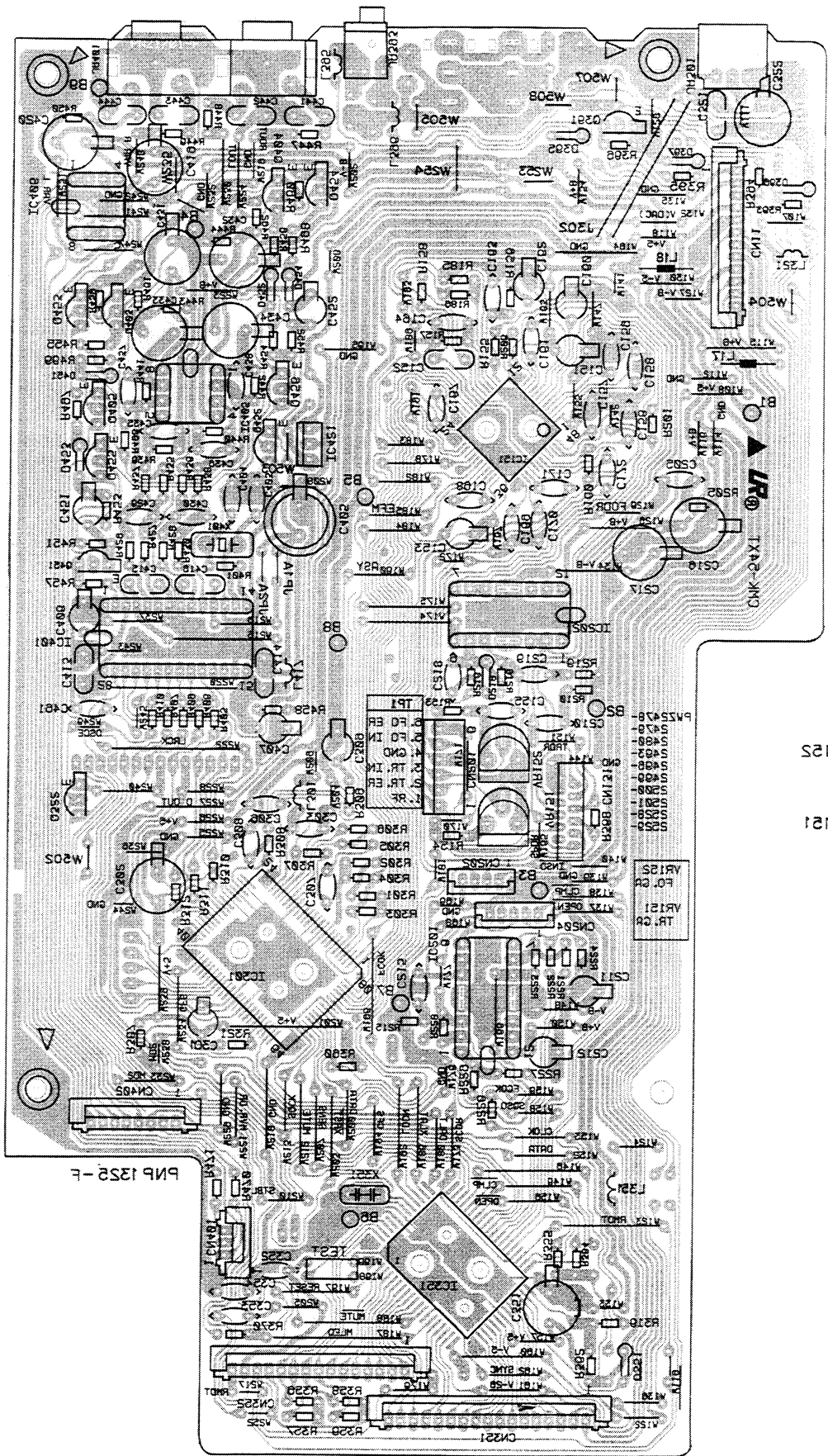
VR151

IC301

IC201

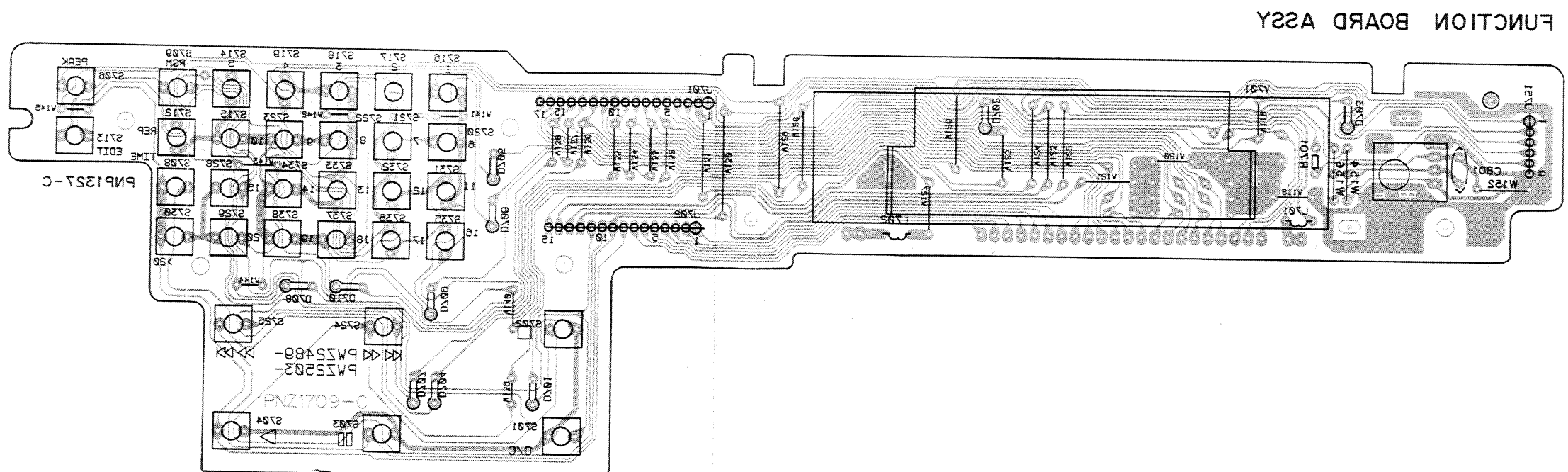
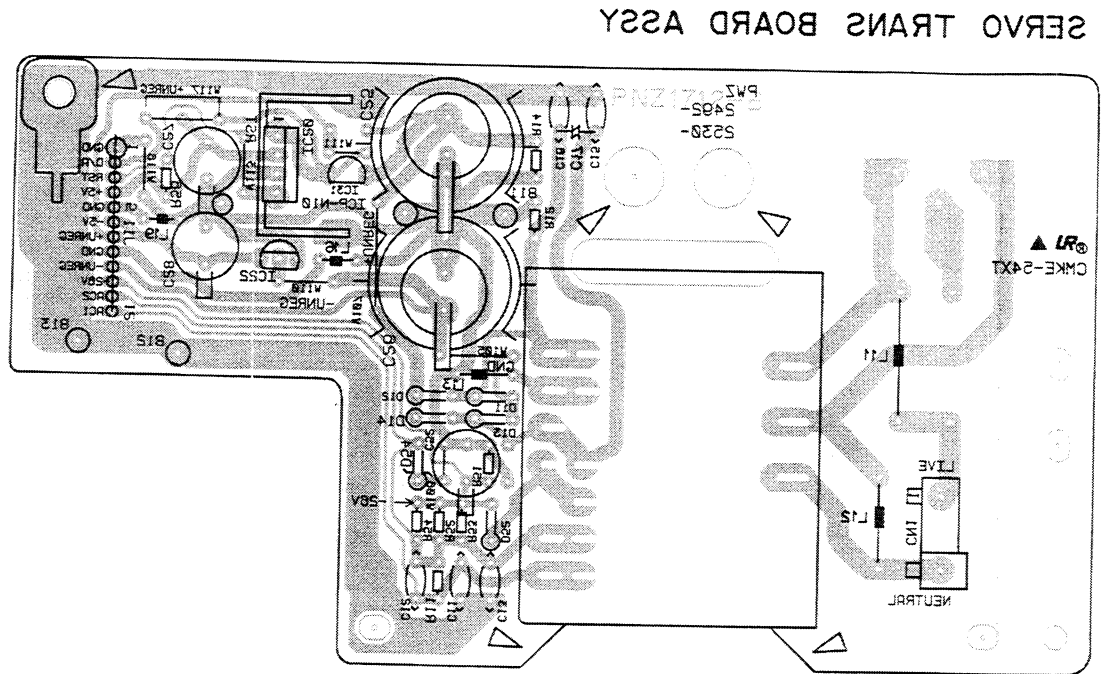
IC351

MAIN BOARD ASSY



0321 1C321 1C301 1C301 0355 1C505 1C401 0421 0422 0425 0428 1C121 1C121 0408 1C408 0429 0403 0423 1C409 0404 0424 0321

- This diagram is viewed from the foil side.



SERVO TRANS BOARD ASSY

FUNCTION BOARD ASSY

[illegible]

Q355

IC501
IC301

1032